SUPPLEMENT PART NO. 85001-90033 USE THIS SUPPLEMENT WITH DICOM 344 MAINTENANCE MANUAL

JUNE, 1972



HP MODEL 85001A CASSETTE INPUT/OUTPUT UNIT

Supplementary Maintenance Information
To be Used with the DICOM 344 Maintenance Manual

HEWLETT-PACKARD COMPANY
1501 PAGE MILL ROAD, PALO ALTO, CALIFORNIA, U.S.A.

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SECTION I

The purpose of this supplement is to aid in servicing the HP 85001A Cassette Input/Output Unit. It contains information not found in the DICOM 344 Interface Reference and Maintenance manuals. Refer to these manuals for clarification of the terms used in this supplement.

This supplement applies to an 85001A used with any Hewlett-Packard 2100-series computer.

The 85001A Service Diagram (see Section VI) is a valuable guide to troubleshooting the Cassette Input/Output Unit.

SECTION II TROUBLESHOOTING GUIDE

INTRODUCTION

The flowchart in Figure 2-1 is a rough guide to troubleshooting the 85001A. There are three major software tools for troubleshooting the 85001A—(1) the EXEC program, (2) the AUTO Diagnostic, and (3) the Switch Register Diagnostic.

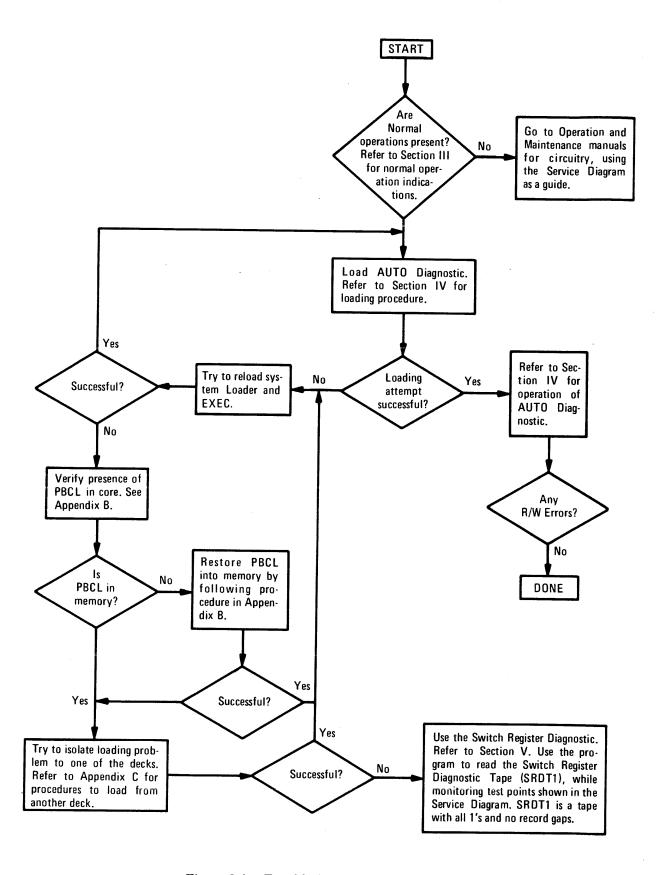


Figure 2-1. Troubleshooting Flowchart

SECTION III NORMAL OPERATION INDICATIONS

Table 3-1 shows the front panel indications of normal operation of the 85001A Cassette Input/Output Unit.

Table 3-1. Normal Operation Indications

Sequence	Operator's Action	Normal Operation Indication
1.	Select ON LINE	All front panel controls (except OFF LINE) are disabled.
2.	Insert a blank cassette into a deck; press the loader down, and select HALT mode.	The READY lamp above the deck illuminates.
3.	With deck READY, select OFF LINE mode and then select WRITE.	Tape will be in motion for a couple of seconds (to get past clear leader) and then HALT. The WRITE pushbutton will stay lit until HALT is pushed.
4.	Again select WRITE.	No effect. Again push HALT.
5.	Select READ, then 5 seconds later, push HALT.	Tape will be in motion until HALTed.
6.	Press WRITE and OFF LINE together.	Tape will be in motion for a fraction of a second; deck writes a FILE MARK and HALTs.
7.	Rewind tape by pushing REWIND pushbutton.	Tape will be in motion while rewinding, then will HALT.
8.	Select READ.	Tape will be in motion for 5 seconds (until it encounters the FILE MARK written in step 6). It is normal if the HALT lamp blinks.
9.	Remove cassette and re-insert upside-down (to start at EOT).	Tape will rewind from end-of- tape (EOT) to beginning-of- tape (BOT).

SECTION IV 85001A AUTO DIAGNOSTIC

INTRODUCTION

This section describes the 85001A AUTO Diagnostic. The AUTO Diagnostic fully checks every ON LINE function and deck-to-deck compatibility. It performs these checks in a certain order and communicates with the operator via the print-out device.

LOADING THE 85001A AUTO DIAGNOSTIC

Load the AUTO Diagnostic from deck 1 using the EXEC. Since the AUTO Diagnostic is the third file on the cassette (the first two files are standard test files) the command is LOAD 3 FROM 1. Appendix D contains instructions for using the EXEC, including more general use of the LOAD command.

SUMMARY OF OPERATION

The AUTO Diagnostic makes four separate tests. These tests are outlined in Table 4-1.

Table 4-1. Summary of AUTO Diagnostic Tests

Test 1	Reads two standard test files from test cassette.
Test 2	Skips first file, then reads second file from test cassette.
Test 3	Writes standard test files onto reverse side of test cassette.
Test 5	Checks for write-protect and long rewind.

TEST CASSETTES

The AUTO Diagnostic requires at least one "test cassette". Three such cassettes are needed for a complete check of the unit. The first two files of the Diagnostic Tape are standard test files. They may be used to verify performance on any one deck. That deck can then generate "test cassettes".

A test cassette has two standard test files written on one side, and the write-protect tab removed from that side. The reverse side is blank so that the 85001A can write on it. Table 4-2 describes the two standard test files.

	Table 4-2. Standard Test Files
File 1	Contains one record consisting of one 16-bit word, all octal "1"s. The file mark for File 1 is one byte of all binary "1"s.
File 2	Contains twenty records; each record contains 200 words (400 bytes). Starting with 000 and ending with 377, each byte is one octal greater than the preceding one. The file mark for File 2 is one byte of all "O"s.

The AUTO Diagnostic performs the tests in groups; the sequence of tests described in Table 4-3 assumes the operator has selected switches 1, 2, 3, and 5 on the computer's switch register. To perform any of the tests independent of the sequence, select the switch that has the same number as the test to be performed (switch 3 for Test 3, for example).

Group 1 Each deck selected runs Tests 1 and 2 (in that order).

Each deck selected runs Tests 3, 1, and 2 (in that order).

Group 2 Group 2 may be cycled (looped) by selecting switch 15 also.

Test cassettes may be created by running only Test 3.

Shift all cassettes — put cassette from Deck 1 into Deck 2, cassette from Deck 2 into Deck 3, and cassette from Deck 3 into Deck 1.

Repeats Tests 1 and 2 (in that order).

Group 4 Shift again; If yes, then it repeats Tests 1 and 2 (in that order).

Group 5 Each deck selected runs Test 5.

Table 4-3. Summary of 85001A AUTO Diagnostic Groups

OPERATING PROCEDURE

The AUTO Diagnostic should be loaded using the EXEC. The starting address is 100 (octal). During program execution, it will pause for operator action (such as loading cassettes, etc.). After the operator action is completed, type a space (CR) to continue. Any time the program is waiting for operator input, you may type CONTROL-C (CR) to bailout and restart the program.

Run the 85001A AUTO Diagnostic as follows:

- 1. When the AUTO Diagnostic is loaded, it will print PUT TEST #S. IN SW REG (1-5). Select switches 1, 2, 3, and 5 on the computer switch register. Then type a space (CR).
- 2. The program will print ENTER TEST DK #S. Type in up to three deck numbers in any order (123) (CR).
- 3. The program will print INSERT GOOD TAPES. Insert test cassettes into the decks to be tested. Type a space (CR).
- 4. The program will print DK X EOF twice (X will be 1, 2, or 3). The tape will then rewind to beginning-of-tape, and program will print DK X TST 1 DN (meaning that Test 1 on Deck X is completed). The tape will then skip the first file and will read the second. The program will print DK X EOF again, then rewind and print DK X TST 2 DN. It will repeat this procedure for each deck that was selected in step 2.

Since the program tells when each test is completed, any errors may be pinpointed to the proper test.

Step 4 checks all READ and SEARCH functions. If the unit fails these tests, the program should be stopped at this point to find out why. The next series of tests writes on the reverse side of each test cassette, and then reads what was written. If the READ functions are not operating properly there is no way to check the WRITE functions. To stop the AUTO Diagnostic, type CONTROL-C (CR) after it prints INSERT BLANK TAPES.

5. The program will print INSERT BLANK TAPES. Turn the test cassettes over, and re-insert them into the decks. When they have rewound, type a space (CR). The program will write standard test files on each deck selected, and will print DK X TST 3 DN. It will then repeat step 4 to check what it has written.

If switch 15 is selected, this series of tests will repeat until switch 15 is reset. This feature is useful for troubleshooting intermittent problems.

OPERATING PROCEDURE (cont'd)

6. The program will print SHIFT ALL CASSETTES. The operator should move all cassettes to the right (put cassette from Deck 1 into Deck 2, cassette from Deck 2 into Deck 3, and cassette from Deck 3 into Deck 1). Then type a space (CR).

Step 4 is repeated for all decks selected. This tests deck-to-deck compatibility.

7. The program will print SHIFT AGAIN; If no errors occurred in step 6, type a space (CR) to continue without shifting again.

If errors occurred in step 6, a bad deck may be isolated by shifting again. Type YES (CR). For example, if Deck 1 is written on, but when cassette is placed in Deck 2 it cannot be read, the malfunction could be in either 1 or 2. By shifting again to Deck 3, the bad deck may be isolated.

- 8. The program will print TURN CASSETTES OVER. Remove the cassettes from all decks and turn off power to the 85001A. Turn the test cassettes back over (to the side with the write-protect tab removed) and re-insert them into the decks. Now turn back on the power and type a space (CR). All three decks should start rewinding and should go READY at approximately the same time (within 10 seconds of each other). When they are READY, the program will print DK X W.P. for each deck selected, then print TURN CASSETTES OVER. Turn the test cassettes back over and re-insert them into the decks. When the cassettes rewind, the program will print DK X NO W.P. for each deck.
- 9. The program will print END DIAG and return to step 1.

Table 4-4 shows a typical printout of the AUTO Diagnostic.

Table 4-4. Typical Printout, 85001A AUTO Diagnostic

The Transfer of The Typical Transfer, 80001A AUTO Diagnostic				
PUT TEST # S IN SW REG (1-5)	SHIFT ALL CASSETTES			
ENTER TEST DK # S 123 INSERT GOOD TAPES DK 1 EOF	DK 1 EOF DK 1 EOF DK 1 TST 1 DN DK 1 EOF DK 1 TST 2 DN			
DK 1 EOF DK 1 TST 1 DN DK 1 EOF DK 1 TST 2 DN	DK 1 TST 2 DN DK 2 EOF DK 2 EOF DK 2 TST 1 DN DK 2 EOF			
DK 2 EOF DK 2 EOF DK 2 TST 1 DN	DK 2 TST 2 DN			
DK 2 EOF DK 2 TST 2 DN	DK 3 EOF DK 3 EOF DK 3 TST 1 DN			
DK 3 EOF DK 3 EOF	DK 3 EOF DK 3 TST 2 DN			
DK 3 TST 1 DN DK 3 EOF DK 3 TST 2 DN	SHIFT AGAIN? TURN CASSETTES OVER			
INSERT BLANK TAPES	DK 1 W.P.			
DK 1 TST 3 DN DK 1 EOF DK 1 EOF	DK 2 W.P. DK 3 W.P. TURN CASSETTES OVER			
DK 1 TST 1 DN DK 1 EOF DK 1 TST 2 DN	DK 1 NO W.P. DK 2 NO W.P. DK 3 NO W.P. END DIAG			
DK 2 TST 3 DN DK 2 EOF DK 2 EOF DK 2 TST 1 DN DK 2 EOF DK 2 TST 2 DN	LIND DIAG			
DK 3 TST 3 DN DK 3 EOF DK 3 EOF DK 3 TST 1 DN DK 3 EOF DK 3 TST 2 DN				

CREATING TEST CASSETTES

To create one or more test cassettes, run the AUTO Diagnostic by only selecting Test 3. For each deck selected, the 85001A will write two standard test files for use on other decks.

AUTO DIAGNOSTIC ERRORS

The AUTO Diagnostic will print out errors if any occur. The following list explains these errors and their possible causes:

DK X NOT RDY. The selected deck was not ready. The loader may not be pushed down, the cassette may be rewinding after insertion, or the 85001A may be in OFF LINE. Recovery — Ready the deck, then type a space (CR).

DK X NO LEADER. The selected deck was not on clear leader. If this occurred at the beginning of the program, it may mean that the automatic-rewind-upon-insertion feature did not work. If it occurred during the tests, it means that a rewind was aborted before it was completed. This is usually caused by a warped cassette or a sticky deck stopping the rewind process. If the rewind is stopped for even a short time (200 ms.), the tachometer (used to sense motion) will time out and the deck will go READY. Recovery—Rewind the deck (OFF LINE or by lifting the loader lip) and type a space (CR).

DK X R/W ERR. A read/write error occurred on the selected deck. This error has many possible causes. The most likely cause is a random dropped bit while reading or writing. The method of writing data on the cassette allows for a hardware parity check while the data is read. A read/write error will occur if the 85001A does not read 8 bits per character, or if it reads an odd number of flux reversals. The random error rate of the 85001A should be less than 1 error per $2X10^8$ bits. If errors occur more frequently, it is a sign of something wrong in the \$5001A or the cassette itself. If a read/write error occurs consistently at one spot in the cassette, the tape may be creased there or the oxide is separated from its mylar backing. If the errors are more random, they may be caused by dirt on the tape path (head or buffer spring/pressure pad), or a mechanical or electrical malfunction in the 85001A. The cassette driver will also indicate a read/write error if the unit is placed in OFF LINE while reading or writing. The driver gives this indication by noting the absence of read status, write status, or deck ready status. Recovery-Type a space (CR) to continue the diagnostic. The driver will truncate the record at the point of the R/W error. Type CONTROL-C (CR) to return to the beginning of the AUTO Diagnostic.

DK X W LKOUT. An attempt was made to write on a cassette with the write-protect tab removed. Recovery—Remove the cassette and insert a non-protected one. Type a space (CR) to continue.

DK X EOT. The cassette was at end-of-tape while trying to perform a read or write operation. Since the AUTO Diagnostic does not try to read or write a complete tape, this error usually means that a cassette was inserted upside down and did not rewind automatically upon insertion. Recovery—Turn cassette over or rewind it.

RECORD X SIZE ERROR. The record #X (X = 1 to 21) that was read from the tape was not the size expected. Record 1 should be one word, and records 2 through 21 should be two-hundred words each. This error message will be followed by "IS" "SHOULD BE", with the actual record size printed under "IS", and the expected size printed under "SHOULD BE".

RECORD X CONTENT ERROR The contents of record X read from the tape did not match the expected contents. The AUTO Diagnostic prints the values read and the expected values in the "IS" "SHOULD BE" format. Patterns in the differences between the expected and actual contents are a valuable clue to the nature of the hardware problem. These errors may be grouped into one of three categories. Printing will stop

and the 85001A will move on to the next record by selecting switch \emptyset on the computer's switch register.

A.	IS	SHOULD BE	
	000 001 002 003 010 011	004 005 006 007 014 015	This pattern represents one bit missing (bit 2). Since the 85001A is internally a serial device and this is a parallel problem, the I/O card or cable is probably at fault.
B.	IS 001 002 003 004	SHOULD BE 000 001 002 003	This pattern may be caused by slow up to speed on read or by fast up to speed on write. When continued, it gives record size error of 1 vs. 200.
c.	IS 002 004 006 010 012 014	SHOULD BE 001 002 003 004 005 006	This pattern indicates shifted bits in the data while it is still in serial form. The fault is probably in the timing.

SECTION V SWITCH REGISTER DIAGNOSTIC

INTRODUCTION

The Switch Register Diagnostic may be used to control 85001A functions manually from the computer's switch register. This diagnostic is a valuable servicing tool. It allows the technician to monitor test points throughout the 85001A with an oscilloscope and observe the effect of changing functions. Refer to the Service Diagram (Figure 6-3) for the test points, and to Appendix A for the descriptions of each test point in the 85001A.

OPERATING PROCEDURE FOR HP 2100 COMPUTER

Use the following procedure to load the Switch Register Diagnostic into core:

1. Load instructions contained in Table 5-1 into computer's core memory.

Input these instructions into memory:	At these addresses:	Machine Instruction
102501 102610 106510 106601 103710 102310	200 201 202 203 204 205	LIA Ø1 OTA 1Ø LIB 1Ø OTB Ø1 STC, C 1Ø SFS 1Ø
$\begin{bmatrix} 024205 \\ 024201 \end{bmatrix}$	206 207	JMP*-1 JMP*-6

Table 5-1. Switch Register Control Program (2100)

Note: The set of instructions above assumes the 85001A is in I/O channel 10. If using any other I/O channel, the instructions must be modified in addresses 201, 202, 204, and 205.

- 2. Set the P-register to 200₈.
- 3. Enter command from Table 5-3 into computer's switch register.
- 4. Press PRESET, then press RUN. The status bits will replace the command in the Switch Register as soon as the command is accepted by the 85001A.

CAUTION

When issuing a command, the cassette will try to pull tape until the computer is HALTed. Failure to HALT the computer when the cassette is at EOT (end-of-tape) will result in permanent damage to the pinch roller. It is therefore important to HALT the computer before EOT. EOT is indicated by bit 12 in the computer's switch register (LEADER/OXIDE).

CAUTION

When at BOT (beginning-of-tape) due to a rewind command, the tachometer will time out and the rewind idler will periodically try to rewind the tape. This will be noted by the rewind solenoid opening and closing, causing the head arm assembly to chatter back and forth as the head goes in and out. Immediately HALT the computer.

OPERATING PROCEDURE FOR HP 2114/2115/2116 COMPUTER

1. Load instructions contained in Table 5-2 into computer's core memory.

Table 5-2. Switch Register Control Program (2114, 2115, and 2116)

Input these instructions into memory:	At these addresses:	Machine Instruction
102501	200	LIA 01
102610	201	OTA 10
106510	202	LIB 10 no
103710	203	STC, C 10
102310	204	SFS 10
024204	205	JMP*-1
024200	206	JMP*-6

Note: The set of instructions above assumes the 85001A is in I/O channel 10. If using any other I/O channel, the instructions must be modified in addresses 201 through 204.

- 2. After loading instructions in Table 5-2, load address 200₈.
- 3. Enter command from Table 5-3 into computer's switch register.
- 4. Press PRESET, then press RUN.

CAUTION

When issuing a command, the cassette will try to pull tape until the computer is HALTed. Failure to HALT the computer when the cassette is at EOT (end-of-tape) will result in permanent damage to the pinch roller. It is therefore important to HALT the computer before EOT. EOT is indicated by bit 12 in the computer's B-register (LEADER/OXIDE).

CAUTION

When at BOT (beginning of tape) due to a rewind command, the tachometer will time out and the rewind idler will periodically try to rewind the tape. This will be noted by the rewind solenoid opening and closing, causing the head arm assembly to chatter back and forth as the head goes in and out. Immediately HALT the computer.

Table 5-3. Switch Register Commands

Mode	Deck 1	Deck 2	Deck 3
WRITE. Enter 8-bit word in switches 0-7. Status bits 9 (FLAG) and 10 (WRITE) are set in the B-register.	002400	003000	003400
WRITE FILE MARK. Writes continuous file mark. Status bits 9 (FLAG) and 10 (WRITE) are set in the B-register.	042400	043000	043400
SEARCH. Selected deck is put into the SEARCH mode. Each file gap detected causes bit 13 to set. If computer is HALTed after giving the SEARCH command, the cassette will stop when it encounters the next file gap.	100400	101000	101400
REWIND. Rewinds cassette to BOT. When oxide is encountered, bit 12 will set.	020400	021000	021400
HALT. This command may be issued while tape is in motion. Bit 15 (ERROR STATUS) may be tested by halting in the middle of a character and then going to the READ mode.	010400	011000	011400
READ. Reads data in bits 0-7 of the B-register.	004400	005000	005400

NOTE

In the READ mode, it is helpful to have cassette SRTD1 at hand. This is a tape recorded with all "1"s and no record gaps or file gaps.

SRTD1 may be created by running the Switch Register Diagnostic in the WRITE mode, and selecting switches 0-7 on the computer's switch register. When the tape reaches EOT, bit 12 (LEADER/OXIDE) will set. IMMEDIATELY HALT the computer.

Table 5-4. 85001A Words

INPUT WORD (Input to computer from 85001A)

- Data Read
- 1 Data Read
- 2 Data Read
- 3 Data Read
- 4 Data Read
- 5 Data Read
- 6 Data Read
- 7 Data Read
- 8 Deck Ready Bit
- 9
- Flag Status Bit Write Status Bit 10
- Read Status Bit 11
- 12 Leader/Oxide Status Bit
- 13 File Mark Status Bit
- 14 Write Lock Out Status Bit
- 15 Error Status Bit

OUTPUT WORD (Output from computer to 85001A)

- Ø Data Write
- 1 Data Write
- 2 Data Write
- 3 Data Write
- 4 **Data Write**
- 5 Data Write
- 6 Data Write
- 7 Data Write
- 8 Deck Select Bit 0
- 9 Deck Select Bit 1
- 10 Write Command
- Read Command 11
- 12 Halt Command
- 13 Rewind Command
- 14 File Mark Command
- 15 Search Command

SECTION VI SERVICE DIAGRAM DESCRIPTION

GENERAL DESCRIPTION

The control word issued by the computer is buffered by the Computer Control Assembly (A6). The control word selects a deck and one function (for example, READ). It is ANDed with the command strobe to transfer control information to the rest of the 85001A.

Most of the control word is sent to the Motion Control Assembly (A5), which selects the READ or WRITE and DECK SELECT latches. The selected deck is put into motion by IMOT via one of the Deck Control Assemblies (A1, A2, or A3). If the photocell on the selected deck detects leader, BOT DELAY is enabled. This delay inhibits reading or writing until the tape is a few inches past the leader/oxide splice.

When IMOT is issued, UP TO SPEED DELAY is also enabled. This assures that the selected deck is up to speed before attempting to read or write.

The Deck Control Assemblies (A1, A2, A3) control the transports. This includes head position, rewind or forward motion, and brake. The Deck Control Assemblies also buffer the signal from the photocell and position switches on the transport. The position switches monitor the current physical state of the transport (head in or head out).

ON LINE WRITE MODE

Assume a WRITE control word has been issued by the computer. When the status lines indicate the 85001A is in the WRITE mode and a deck is selected (checked by software), the 8-bit data word is parallel strobed by NDATT* into REG 1 on the Shift Register Assembly (A9). Because REG 2 contains no information during the first data transfer, the contents of REG 1 is immediately parallel strobed into REG 2 by the DATA TRANSFER STROBE.

REG 2 serially transfers the 8-data bits into the WRITE FLIP-FLOP on the Tape Data Control Assembly (A13). From there it is transferred to the WRITE AMPLIFIER on the Read/Write Electronics Assembly (A15). The data is clocked out of REG 2 by the 5 kHz** TAPE CLOCK on A13. This clock complements the WRITE FLIP-FLOP at the beginning of the first eight cell times. This is explained in the discussion of the DIPHASE RECORDING TECHNIQUE in the Maintenance Manual. The cell times are counted by CNTR 2 on the TTY Control Assembly (A12). When CNTR 2=8, the SEND DATA FLIP-FLOP sets, and REG 2 resets. This indicates that the 8 bit word has been transferred out of REG 2 and written on tape.

The TAKE DATA FLIP-FLOP is set by the WRITE COMMAND strobe (NDATT). The SEND DATA and TAKE DATA signals are ANDed to produce the DATA TRANSFER STROBE to empty the contents of REG 1 into REG 2.

This also sets the FLAG indicating REG 1 is ready for another word from the computer. CNTR 2 is reset at CNTR 2=11. A 3 bit cell time character gap is written on tape during the interval CNTR 2=8 to CNTR 2=11. The cycle is now repeated with a new 8 bit word being strobed into REG 1.

^{*}Signals NDATT, ODATT, and CMDT are generated by a computer STC.

^{**}This is a 10 kHz clock; however, only every other cycle is used to clock the WRITE sequence.

ON LINE READ MODE

Assume a READ control word has been issued by the computer, and that the status lines indicate the 85001A is in the READ mode and a deck is selected.

As in the WRITE mode, signals IMOT, UP TO SPEED DELAY, and BOT DELAY are generated. The DECK SELECT signals are sent the Read/Write Electronics Assembly (A15). There, one of the read preamplifiers is selected. Flux reversals on the tape generate an analog signal, which is sent to the Reproduce Amplifier Assembly (A14). Toggling of the BI-POLAR FLIP-FLOP generates a DATA READ CLOCK. The DATA READ CLOCK starts and clocks the read sequence.

The DATA READ CLOCK generates a 135 usec delay called READ TAPE SHIFT. When this delay times out, REG 1 SHIFT is generated. This shifts data (0 or 1) from the BI-POLAR FLIP-FLOP into REG 1, causing all prior bits to shift up one place. REG 1 SHIFT also increments CNTR 1.

READ TAPE SHIFT is timed by two delays—GAP T1 (450 usec) and GAP T2 (1.1 msec). Each READ TAPE SHIFT starts these timers. If GAP T1 times out (indicating that READ TAPE SHIFT has been absent for 450 usec), then a character gap has been encountered. If this occurs, CNTR 1 is checked to verify eight bits have been assembled. If CNTR 1 does not equal 8, then ERROR FLAG is generated. ERROR FLAG is also generated if an odd number of flux reversals are detected. READ TAPE TAKE DATA SET, which is generated by GAP T1, sets the TAKE DATA FLIP-FLOP. TAKE DATA is ANDed with SEND DATA to produce the DATA TRANSFER STROBE. This strobe parallel transfers the contents of REG 1 into REG 2. It also causes REG 1 to reset, SEND DATA to reset, the FLAGS latch to set, and the TAKE DATA FLIP-FLOP to reset.

The computer senses if REG 2 is ready to transmit a character by examining the flag status line (FLAGS). When it detects FLAGS, the computer generates ODATT. This resets the FLAGS latch and CNTR 2. The next character is then shifted into REG 1 to repeat the cycle.

SEARCH MODE

In the SEARCH mode, the SEARCH latch on the Computer Control Assembly (A6) is set. When this latch is set, the GAP T2 times out (indicating that a gap longer than a character gap has been detected), the FILE GAP DETECT latch will time for 50 ms. At the end of this time, FLMKS will be presented to the computer, indicating that a FILE MARK has been detected. The 85001A halts in the first record gap following the file gap.

85001A Service Supplement

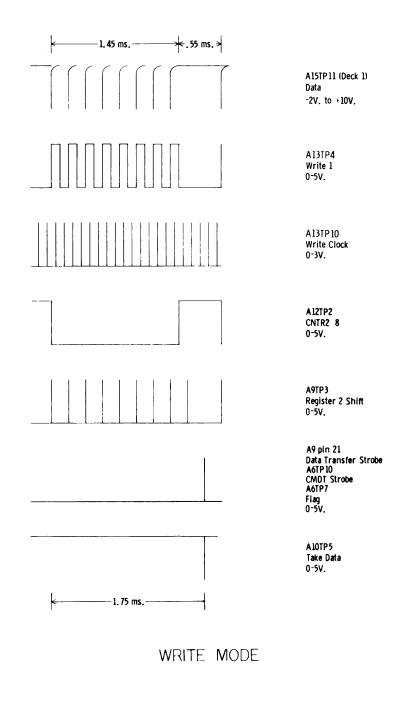
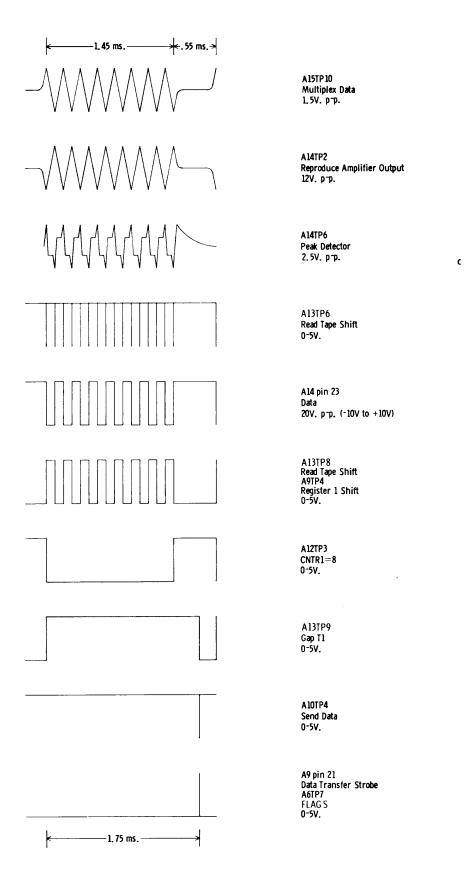
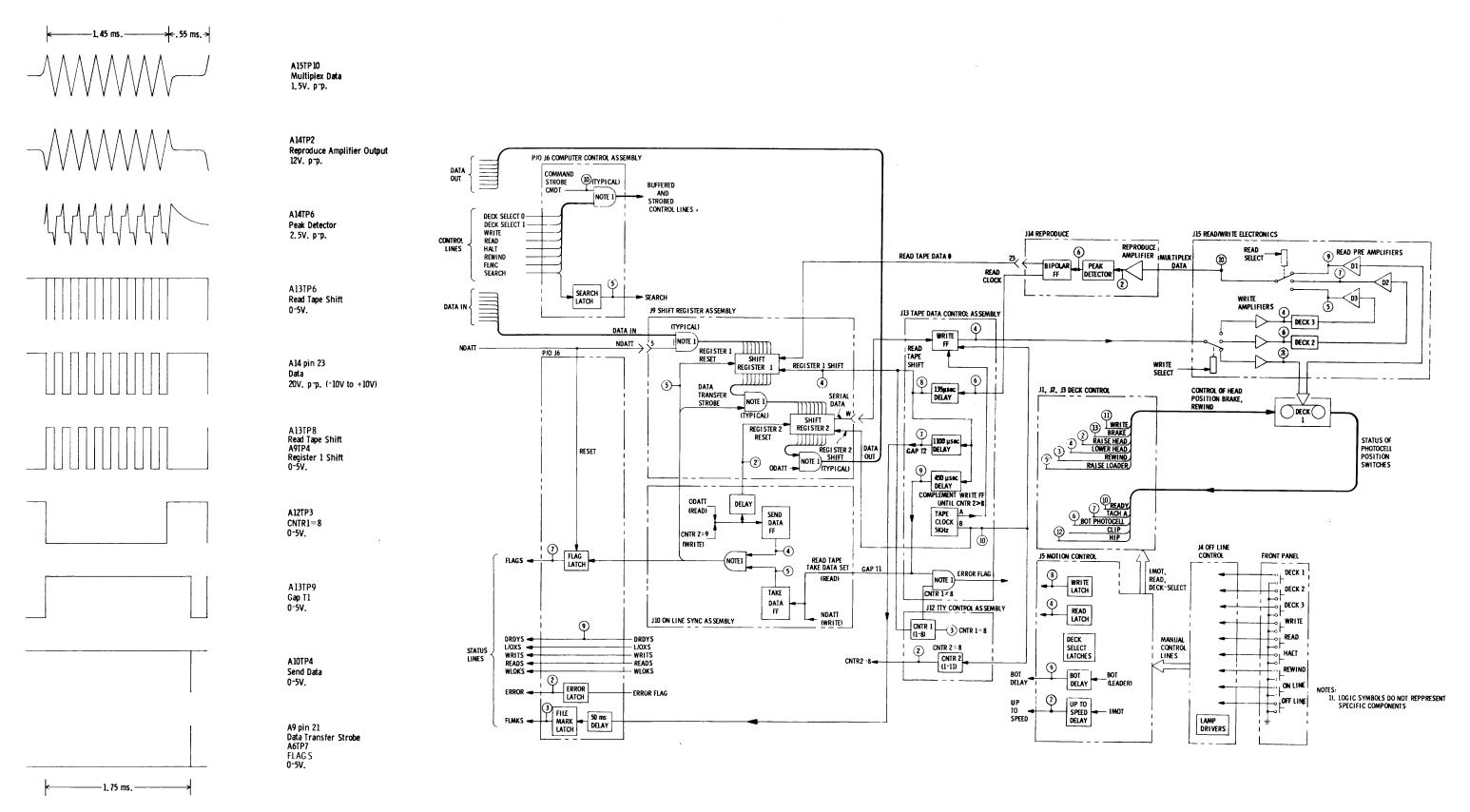


Figure 6-1. Write Mode Waveforms



READ MODE

Figure 6-2. Read Mode Waveforms



READ MODE

Figure 6-2. Read Mode Waveforms

SECTION VII REPLACEABLE PARTS

INTRODUCTION

This section contains information for ordering replaceable parts. Table 7-2 is the list of replaceable parts. Table 7-3 contains the names and addresses that correspond to the manufacturer's code numbers.

NOTE

In an effort to make this parts list easy to use for people already familiar with Hewlett-Packard's nomenclature and parts list format, all integrated circuits from DICOM's schematic diagrams are changed from "A" to the more conventional "U".

TABLE OF REPLACEABLE PARTS

The table of replaceable parts is organized as follows:

- a. Electrical assemblies and their component parts in alpha-numeric order by reference designation.
- b. Chassis parts in alpha-numeric order by reference designation.
- c. Miscellaneous parts.

The information given for each part is as follows:

- a. The Hewlett-Packard part number.
- b. Total Quantity (TQ) in the instrument. Total quantity is given only once—at the first appearance of the part number.
- c. Description of the part.
- d. Typical manufacturer of the part, in a five-digit code.
- e. The manufacturer's number for the part.

ORDERING INFORMATION

To order a part listed in the replaceable parts table, quote the Hewlett-Packard part number, indicate the quantity required, and address the order to the nearest Hewlett-Packard office.

To order a part that is not listed in the replaceable parts table, include the instrument model number, instrument serial number, the description and function of the part, and number of parts required. Address the order to the nearest Hewlett-Packard office.

Table 7-1. Exchange Board Numbers

Assembly Number	Description	HP Part No. New	HP Part No. Exchange
A1, A2, A3 A4	Deck Control Assembly Off-Line Control/Lamp Driver Assembly	1150-0394 1150-0395	1150-0407 1150-0408
A5	Motion Control Assembly	1150-0396	1150-0409
A6	Computer Control Assembly	1150-0397	1150-0410
A9	Shift Register #1 and #2 Assembly	1150-0398	1150-0411
A10	On-Line Sync Control Assembly	1150-0399	1150-0412
A11	Mode and State Decode Assembly	1150-0399	1150-0413
A12	TTY Control Assembly	1150-0401	1150-0414
A13	Tape Data Control Assembly	1150-0402	1150-0415
A14	Reproduce Electronics Assembly	1150-0403	1150-0416
A15	Read/Write Electronics Assembly	1150-0404	1150-0417
A22	Power Supply Regulator Assembly	1150-0405	1150-0418
	Tape Transport Assembly	1150-0406	1150-0419

85001A Service Supplement Replaceable Parts

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A1 A1 A1C1 A1C2 A1C3	1150-0394 1150-0407 0160-0161 0160-0161 0180-0197	3 3 8	BOARD ASSY: DECK CONTROL REBUILT 1150-0394; REQUIRES EXCHANGE C:FXD MY 0.01 UF 10% 200VDCM C:FXD MY 0.01 UF 10% 200VDCM C:FXD ELECT 2.2 UF 10% 20VDCM	50436 50436 56289 56289 56289	1150-0394 1150-0407 192P10392-PTS 192P10392-PTS 150D225X9020A2-DYS
A1C4 A1C5 A1C6 A1C7 A1C8	0180-0197 0180-0300 0160-3060 0160-3060 0160-3060	9 35	C:FXD ELECT 2.2 UF 10% 20VDCW C:FXD AL ELECT 20 UF +75-10% 15VDCW C:FXD CER 0.1 UF 20% 25VDCW C:FXD CER 0.1 UF 20% 25VDCW	56289 56289 56289 56289 56289	1500225X9020A2-DYS 30D206G015B82-DSM 3C42A-CML 3C42A-CML 3C42A-CML
A1C9 A1CR1 A1CR2 A1CR3 A1CR4	0180-0059 1901-0040 1901-0040 1901-0040 1901-0040	16 69	C:FXD ELECT 10 UF +75-10% 25VDCW DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV	28480 07263 07263 07263 07263	0180-0059 FDG1088 FDG1088 FDG1088 FDG1088
AlCR5 AlCR6 AlCR7 AlCR8 AlCR9	1901-0040 1901-0040 1901-0040 1901-0040 1901-0040		DIDDE:SILICON 30MA 30WV DIDDE:SILICON 30MA 30WV DIDDE:SILICON 30MA 30WV DIDDE:SILICON 30MA 30WV DIDDE:SILICON 30MA 30WV	07263 07263 07263 07263 07263	FDG1088 FDG1088 FDG1088 FDG1088 FDG1088
A1CR10 A101 A102 A103 A104	1901-0040 1854-0347 1854-0347 1854-0347 1854-0347	15	DIODE:SILICON 30MA 30WV TSTR:SI NPN TSTR:SI NPN TSTR:SI NPN TSTR:SI NPN	07263 80131 80131 80131 80131	FDG1088 2N4923 2N4923 2N4923 2N4923
A105 A106 A107 A1R1 A1R2	1853-0036 1854-0347 1535-1310 0683-2225 0683-2225	16 6 53	TSTR:SI PNP TSTR:SI NPN TRANSISTOR R:FXD COMP 2.2K OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W	80131 80131 50436 01121 01121	2N3906 2N4923 013T1 CB 2225 CB 2225
A1R3 A1R4 A1R5 A1R6 A1R7	0683-2225 0686-6805 0683-1635 0683-5115 0683-0275	6 14 16 15	R:FXD COMP 2-2K OHM 5% 1/4W R:FXD COMP 68 OHM 5% 1/2W R:FXD COMP 16K OHM 5% 1/4W R:FXD COMP 510 OHM 5% 1/4W R:FXD COMP 2-7 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 2225 EB 6805 CB 1635 CB 5115 CB 27G5
A1R8 A1R9 A1R10 A1R11 A1R12	0683-2225 0683-2225 0686-1515 0683-1635 0683-5115	9	R:FXD COMP 2-2K DHM 5%:1/4W R:FXD COMP 2-2K DHM 5%:1/4W R:FXD COMP 150 DHM 5%:1/2W R:FXD COMP 16K DHM 5%:1/4W R:FXD COMP 16K DHM 5%:1/4W	01121 01121 01121 01121 01121	CB 2225 CB 2225 EB 1515 CB 1635 CB 5115
A1R13 A1R14 A1R15 A1R16 A1R17	0683-0275 0686-2215 0683-1635 0683-5115 0683-0275	3	R:FXD COMP 2-7 OHM 5% 1/4W R:FXD COMP 220 OHM 5% 1/2W R:FXD COMP 16K OHM 5% 1/4W R:FXD COMP 510 OHM 5% 1/4W R:FXD COMP 2-7 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 27G5 EB 2215 CB 1635 CB 5115 CB 27G5
A1R18 A1R19 A1R20 A1R21 A1R22	0686-6805 0683-1635 0683-5115 0698-3547 0683-2225	5	R:FXD COMP 68 OHM 5% 1/2W R:FXD COMP 16K OHM 5% 1/4W R:FXD COMP 510 OHM 5% 1/4W R:FXD COMP 1 OHM 5% 1/2W R:FXD COMP 2-2K OHM 5% 1/4W	01121 01121 01121 01121 01121	EB 6805 CB 1635 CB 5115 EB 1065 CB 2225
A1R23 A1R24 A1R25 A1R26 A1R27	0683-1525 0683-1045 0683-1825 0683-2225 0683-1015	7 9 10	R:FXD COMP 1500 OHM 5% 1/4W R:FXD COMP 190K OHMS 5% 1/4W R:FXD COMP 1800 OHM 5% 1/4W R:FXD COMP 2-2K OHM 5% 1/4W R:FXD COMP 100 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1525 CB 1045 CB 1825 CB 2225 CB 1015
A1R28 A1R29 A1R30 A1R31 A1R32	0683-1015 0683-4735 0683-1045 0683-5125 0683-6805	4 36 3	R:FXD COMP 100 OHM.5% 1/4W R:FXD COMP 47K OHM 5% 1/4W R:FXD COMP 100K OHMS.5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 68 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1015 CB 4735 CB 1045 CB 5125 CB 6805
A1R33 A1R34 A1R35 A1R36 A1R37	0683-4725 0686-1515 0683-1635 0683-5115 0683-0275	5	R:FXD COMP 4700 OHM 5% 1/4W R:FXD COMP 150 OHM 5% 1/2W R:FXD COMP 16K OHM 5% 1/4W R:FXD COMP 510 OHM 5% 1/4W R:FXD COMP 2-7 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 4725 EB 1515 CB 1635 CB 5115 CB 27G5
A1R38 A1R39 A1R40 A1U1 A1U2	0683-1035 0683-2225 0683-1225 1820-0307 1820-0310	19 16 55 16	R:FXD COMP 10K 0HM 5% 1/4W R:FXD COMP 2=2K 0HM 5% 1/4W R:FXD COMP 1200 0HM 5% 1/4W IC:DIGITAL DTL HEX INVERTER IC:DTL TRIPLE 3-INPUT NAND GAIE	01121 01121 01121 04713 04713	CB 1035 CB 2225 CB 1225 MC836P SC6910PK
A1U3 A1U4 A1U5 A1U6 A1U7	1820-0256 1820-0256 1820-0094 1820-0307 1820-0094	17 76	IC:DTL QUAD 2-INPUT POWER GATE IC:DTL QUAD 2-INPUT POWER GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713	MC 858P MC858P SC 6903PK MC836P SC 6903PK

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
Alu8 Alu9 Alu10 Alu11 Alu12	1820-0307 1820-0094 1820-0094 1820-0094 1820-0094		IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713	SC 6903PK SC 6903PK SC 6903PK SC 6903PK
A1U13 A1U14 A1U15 A2 A3	1820-0094 1820-0094 1820-0094		IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE SAME AS A1, USE PREFIX A3	04713 04713 04713	SC6903PK SC6903PK SC6903PK
A4 A4 A4C1 A4C2 A4C3	1150-0395 1150-0408 0160-0153 0160-0153 0160-0153	1 1 18	BOARD ASSY:OFF-LINE CONTROL/LAMP DRIVER REBUILT 1150-0395, REQUIRES EXCHANGE C:FXD MY 0.001 UF 10% 200VBCW C:FXD MY 0.001 UF 10% 200VBCW C:FXD MY 0.001 UF 10% 200VDCW	50436 50436 56289 56289 56289	1150-0395 1150-0408 192P10292-PTS 192P10292-PTS 192P10292-PTS
A4C4 A4C5 A4C6 A4C7 A4C8	0160-0161 0180-0059 0180-0059 0160-3060 0160-3060		C:FXD MY 0.01 UF 10% 200VDCW C:FXD ELECT 10 UF +75-10% 25VDCW C:FXD ELECT 10 UF +75-10% 25VDCW C:FXD CER 0.1 UF 20% 25VDCW C:FXD CER 0.1 UF 20% 25VDCW	56289 28480 28480 56289 56289	192P10392-PTS 0180-0059 0180-0059 3C42A-CML 3C42A-CML
A4C9 A4C10 A4C11 A4C12 A4C13	0180-0338 0180-0059 0160-0153 0180-0300 0180-0300	1	C:FXD.ELECT 25UF +75-10% 25VDCW C:FXD.ELECT 10 UF +75-10% 25VDCW C:FXD MY 0.001 UF 10% 200VDCW C:FXD AL ELECT 20 UF +75-10% 15VDCW C:FXD AL ELECT 20 UF +75-10% 15VDCW	28480 28480 56289 56289 56289	0180-0338 0180-0059 192P10292-PTS 30D20660158B2-DSM 30D20660158B2-DSM
A4C14 A4C15 A4C16 A4CR1 A4CR2	0160-0153 0160-0153 0180-0197 1901-0040 1901-0040		C:FXD MY 0.001 UF 10% 200VDCW C:FXD MY 0.001 UF 10% 200VDCW C:FXD ELECT 2.2 UF 10% 20VDCW DIDDE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV	56289 56289 56289 07263 07263	192P10292-PTS 192P10292-PTS 150D225X9020A2-DYS FDG1088 FDG1088
A4CR3 A4Q1 A4Q2 A4Q3 A4R1	1901-0040 1853-0036 1854-0215 1535-1310 0683-1225	4	DIODE:SILICON 30MA 30MV TSTR:SI PNP TSTR:SI NPN TRANSISTOR R:FXD COMP 1200 OHM 5% 1/4M	07263 80131 80131 50436 01121	FDG1088 2N3906 2N3904 D13T,1 CB 1225
A4R2 A4R3 A4R4 A4R5 A4R6	0683-1225 0683-1225 0683-1225 0683-1225 0683-1225		R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1225 CB 1225 CB 1225 CB 1225 CB 1225 CB 1225
A4R7 A4R8 A4R9 A4R10 A4R11	0683-1225 0683-1225 0683-1225 0683-2225 0683-2225		R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1225 CB 1225 CB 1225 CB 2225 CB 2225
A4R12 A4R13 A4R14 A4R15 A4R16	0683-2225 0683-2225 0683-2225 0683-2225 0683-2225		R:FXD COMP 2.2K OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 2225 CB 2225 CB 2225 CB 2225 CB 2225 CB 2225
A4R17 A4R18 A4R19 A4R20 A4R21	0683-2225 0683-2225 0683-2225 0683-2225 0683-3925	.8	R:FXD COMP 2.2K OHM 5% 1/4W R:FXD COMP 3900 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 2225 CB 2225 CB 2225 CB 2225 CB 3925
A4R22 A4R23 A4R24 A4R25 A4R26	0683-1025 0683-2725 0686-1215 0683-1025 0683-2735	13 3 1 2	R:FXD COMP 1000 OHM 5% 1/4W R:FXD COMP 2700 OHM 5% 1/4W R:FXD COMP 120 DHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W R:FXD,COMP 27K OHM 5%,1/4W	01121 01121 01121 01121 01121	CB 1025 CB 2725 EB 1215 CB 1025 CB 2735
A4R27 A4R28 A4R29 A4R30 A4R31	0683-1025 0683-1035 0683-1825 0683-1035		R:FXD COMP 1000 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 1800 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W NOT ASSIGNED	01121 01121 01121 01121	CB 1025 CB 1035 CB 1825 CB 1035
A4R32 A4R33 A4R34 A4R35 A4R36	0683-3335 0683-1 62 5 0683-2225	2	NOT ASSIGNED R:FXD COMP 33K OHM 5% 1/4W R:FXD COMP 1800 OHM 5% 1/4W NOT ASSIGNED R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121 01121	CB 3335 CB 1825 CB 2225
A4U1 A4U2 A4U3 A4U4 A4U5	1820-0207 1820-0307 1820-0307 1820-0310 1820-0094	8	IC:TTL MONOSTABLE MULTIVIBRATOR IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	28480 04713 04713 04713 04713	1820-0207 MC836P MC836P SC6910PK SC6903PK

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
14.44	10.20 -0.207		IC:DIGITAL DTL HEX INVERTER	04713	MC836P
A4U6 A4U7	1820-0307 1820-0307		IC:DIGITAL DTL HEX INVERTER	04713	MC836P
A4U8	1820-0094		IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713	SC 6903PK SC 6903PK
A4U9 A4U10	1820-0094 1820-0094		IC:DIL QUAD 2-INPUT GATE	04713	SC 6903PK
	1020.0354		IC:DTL QUAD 2-INPUT POWER GATE	04713	MC858P
A4U11 A4U12	1820+0256 1820-0256		IC:DTL QUAD 2-INPUT POWER GATE	04713	MC 858P
A4U13	1820-0256		IC:DTL QUAD 2-INPUT POWER GATE	04713	MC858P
A4U14 A4U15	1820-0307 1820-0307		IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER	04713 04713	MC836P MC836P
A5	1150-0396	1	BOARD ASSY: MOTION CONTROL	50436	1150-0396
A5	1150-0409	1	REBUILT 1150-0396. REQUIRES EXCHANGE	50436	1150-0409
ASC1	0160-2205	4	C:FXD MICA 120 PF 5%	28480	0160 - 2205
A5C2 A5C3			NOT ASSIGNED NOT ASSIGNED	İ	
			NOT ASSIGNED	-	
A5C4 A5C5			NOT ASSIGNED		
A5C6			NOT ASSIGNED		
A5C7 A5C8	0160-0153		NOT ASSIGNED C:FXD:MY 0.001 UF 10% 200∀DCW	56289	192P10292-PTS
	0160-0153		C:FXD MY 0.001 UF 10% 200VDCW	56289	192P10292-PTS
A5C9 A5C10	0180-0153	1	C:FXD ELECT 3.3 UF 10% 50VDCH	56289	150D335X905082-DYS
A5C11	0160-0154	6	C:FXD HIGA NY 0.0022-UF-10\$ 200VDCW	56289 56289	192P22292-PTS 3C42A-CML
A5C12 A5C13	0160-3060 0160-0889	2	C#FXD CER 0.1 UF 20% 25VDCW C#FXD MY 0.33 UF 10% 80VDCW	28480	0160-0889
			NOT ASSIGNED	ŀ	
A5C14 A5C15	0160-3060		C:FXD CER 0.1 UF 20% 25VDCW	56289	3C42A-CML
A5C16	01/0 20/0		NOT ASSIGNED C:FXD CER 0-1 UF 20% 25WDCW	56289	3C42A-CML
A5C17 A5C18	0160-3060		NOT ASSIGNED	30207	30127 0172
A5C19	0180-0059		C:FXD ELECT 10 UF +75-10%-25VDCW	28480	0180-0059
A5C20	0180-0059		C:FXD ELECT 10 UF +75-10% 25VOCH	28480	0180-0059
				27040	5001000
A5CR1 A5CR2	1901-0040	1	DIODE: SILICON 39MA 30WV NOT ASSIGNED	07263	FDG1088
A5CR3	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A5CR4	1901-0040		DIGDE:SILICON 30MA 30WV	07263 07263	FDG1088 FDG1088
A5CR5 A5CR6	1901-0040 1901-0040		DIGDE:SILICON 30MA 30WV DIGDE:SILICON 36MA 30WV	07263	FDG1088
A5Q1	1535-1310		TRANSISTOR	50436	D13T1
A5Q2	1535-1310		TRANSISTOR	50436	01371
A5R1			NDT ASSIGNED NDT ASSIGNED		
A5R2 A5R3	0683-2225		R:FXD COMP 2.2K OHM 5% 1/4W	01121	CB 2225
A5R4	0683-1825		R:FXD COMP 1800 OHM 5% 1/4N	01121	CB- 1825
A5R5	0683-1025		R:FXD COMP 1000 OHM 5% 1/4W	01121	CB 1025
A5R6	0683-6835	1	R:FXD COMP 68K OHM 5% 1/4W R:FXD COMP 82K OHM 5% 1/4W	01121 01121	CB 6835 EB 8235
A5R7 A5R8	0683-8235 0683-1825	1	R:FXD COMP 1800 OHM 5% 1/4H	01121	CB 1825
A5R9	0683-2225		R:FXD COMP 2.2K OHM 5% 1/4W	01121	CB 2225
A5R10	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W	01121	CB 5125
A5U1	1820-0086	8	IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL QUAD 2-INPUT GATE	04713 04713	SC 6900PK SC 6903PK
A5U2 A5U3	1820-0094	1	IC:DTL DUAL 4-INPUT GATE (EXPANDABLE)	04713	SC6900PK
	1820-0086	1			SC6910PK
A5U4	1820-0310		IC:DIL TRIPLE 3-INPUT NAND GATE	04713	3007201 K
A5U5			IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713 04713	SC 6903PK
A5U5 A5U6	1820-0310 1820-0094 1820-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713	SC 6903PK SC 6903PK
A5U5	18 20-031 0 18 20-0094 18 20-0094 18 20-0310		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713	SC 6903PK SC 6910PK SC 6910PK
A5U5 A5U6 A5U7	1820-0310 1820-0094 1820-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE	04713 04713 04713 04713	SC 6903PK SC 6903PK SC 6910PK
A5U5 A5U6 A5U7 A5U8	18 20-0 31 0 18 20-0 094 18 20-0 094 18 20-0 31 0 18 20-0 086		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6900PK SC6910PK SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11	18 20-0310 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0310		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE	04713 04713 04713 04713 04713 04713	SC 6903PK SC 6903PK SC 691 0PK SC 691 0PK SC 691 0PK SC 691 0PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0310 18 20-0310		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6900PK SC6910PK SC6903PK SC6910PK SC6903PK SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U11	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-086 18 20-0310 18 20-0094 18 20-0310 18 20-0994		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6910PK SC6913PK SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0310 18 20-0094 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U16	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0310 18 20-0310 18 20-0310 18 20-0394 18 20-0094 18 20-0094 18 20-0094 18 20-0097 18 20-0097		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 1-INPUT GATE IC:DTL QUAD TOPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0310 18 20-0094 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK MC836P MC836P SC6903PK MC836P MC836P
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U15 A5U16 A5U17	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6900PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK MC836P MC836P SC6903PK
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U16 A5U16 A5U17	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0307 18 20-0307 18 20-0307 18 20-0307		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U16 A5U17 A5U18 A5U19 A5U20 A5U20	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0097 18 20-0307 18 20-0307 18 20-0307 18 20-0307 18 20-0307		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6900PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P
A5U5 A5U6 A5U7 A5U8 A5U9 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U16 A5U16 A5U17 A5U18 A5U19 A5U20 A5U21	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0394 18 20-0094 18 20-0094 18 20-0094 18 20-0097 18 20-0307 18 20-0307 18 20-0307 18 20-0307 18 20-0307 18 20-0307 18 20-0307	1	IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6910PK SC6910PK SC6903PK SC6903PK SC6903PK SC6903PK MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P
A5U5 A5U6 A5U7 A5U8 A5U8 A5U10 A5U11 A5U12 A5U13 A5U14 A5U15 A5U16 A5U17 A5U18 A5U19 A5U19	18 20-031 0 18 20-0094 18 20-0094 18 20-0310 18 20-0086 18 20-0310 18 20-0094 18 20-0094 18 20-0094 18 20-0094 18 20-0097 18 20-0307 18 20-0307 18 20-0307 18 20-0307 18 20-0307	1	IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER BOARD ASSY=COMPUTER CONTROL	04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713 04713	SC6903PK SC6903PK SC6910PK SC6900PK SC6910PK SC6910PK SC6913PK SC6903PK SC6903PK SC6903PK MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P MC836P

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Numbe
A6C2	0160-2210	4	G=FXD;HECA 470 PF 5%	28480	0160-2210
A6C3 A6C4	0180-0339	4	C:FXD AL ELECT 50 UF +75-10% 15VDCH	56289	300506G015C82-DSM
A6C5	0160-2210 0180-0059		C:FXD MICA 470 PF 5% C:FXD ELECT 10 UF +75-10% 25VDCW	28480	0160-2210
46C6	0160-3060		C:FXD CER 0.1 UF 20% 25VDCW	28480 56289	0180-0059 3C42A-CML
A6C7	0160-3060		C:FXD CER 0.1 UF 20% 25VDCH	56289	3C42A-CML
A6C8	0160-3060		C:FXD CER 0.1 UF 20% 25VDGW	56289	3C42A-CML
A6C9 A6C10	0160-2205		NOT ASSIGNED C:FXD MICA 120 PF 5%		
A6C11	0180-0228	1	C:FXD ELECT 22 UF 10% 15VDCW	28480 56289	0160-2205 1500226X901582-DYS
A6C12			NOT ASSIGNED		
A6C13	0160-2205		C:FXD MICA 120 PF 5%	28480	0160-2205
A6C14 A6CR1	0160-2038 1901-0040	1	DIDDE: CILICON ZOMA ZOMA		
46R1	0683-5125		DIGDE:SILICON 30MA 30WV R:FXD CGMP-5100 OHM 5%-1/4W	07263 01121	FDG1088 CB 5125
A6R2	0683-3325	1	R:FXD COMP-3300 OHM-5% 1/4W	1 1	
A6R3	0683-5125	-	R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 3325 CB 5125
A6R4 A6R5	0683+5125 0683-5125	İ	R#FXD_COMP_5100_OHM_5%_1/4H	01121	CB 5125
46R6	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 5125 CB 5125
46R 7	0683-5125				
16R8	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 CHM 5% 1/4W	01121 01121	CB 5125 CB 5125
16R9 16R10	0683-5125		R:FXD COMP 5100 OHM 5% 1/4M	01121	C8 5125
16R11	0683-5125 0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 5125 CB 5125
16R12	0683-5125			1 1	
16R13	0683-2705	1	R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 27 OHM-5% 1/4W	01121 01121	CB 5125 CB 2705
16R14 16R15	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W	01121	CB 5125
6R16	0683-5125 0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 5125 CB 5125
16R17	0683-5125	}			
16R18	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 5125 CB 5125
6R19	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W	01121	CB 5125
16R20 16R21	0683-5125 0683-5125		R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	C8 5125 C8 5125
16R22	0683-2025	1	R:FXD COMP 2000 OHN 5% 1/4W	i i	
16R23	i	•	NOT ASSIGNED	01121	CB 2025
M6R24 M6R25	0683-0275 0683-1235	1	R:FXD COMP 2.7 OHM 5% 1/4W R:FXD COMP 12K OHM 5% 1/4W	01121	CB 27G5
1601	1820-0094	-	IC:DTL QUAD 2-INPUT GATE	01121 04713	CB 1235 SC6903PK
16U2	1820-0307		IC:DIGITAL DTL HEX INVERTER	04713	MC836P
46U3 46U4	1820-0307	i	IC:DIGITAL DTL HEX INVERTER	04713	MC836P
605	1820-0094 1820-0307		IC:DTG QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER	04713	SC 6903PK
606	18 20-0 307		IC: DIGITAL DTL HEX INVERTER	04713 04713	MC836P MC836P
1607	1820-0307	l	IC:DIGITAL DTL HEX INVERTER	04713	MC836P
16U8 16U9	1820-0094		IE:DTL QUAD 2-INPUT GATE	04713	SC6903PK
6010	1820-0310 1820-0094		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE	04713	SC6910PK
6011	1820-0307	1	IC:DIGITAL DTL HEX INVERTER	04713 04713	SC 6903PK MC836P
6012	1820-0256	ļ	IC:DTL QUAD 2-INPUT POWER GATE	04713	MC 858P
6U13 6U14	1820-0094 1820-0256	ŀ	IC:DTL QUAD 2-INPUT GATE	04713	SC6903PK
6U15	1820-0256		IC:DTL QUAD 2-INPUT POWER GATE IC:TTL MONOSTABLE MULTIVIBRATOR	04713 28480	MC 858P 1820-0207
6U16	1820-0094	ŀ	ICIOTE QUAD 2-INPUT GATE	04713	SC6903PK
6U17.	1820-0307	1	IC:DIGITAL DTL HEX INVERTER	04713	MC836P
6U18 6U19	1820-0094		IC:DTL QUAD 2-INPUT GATE	04713	SC 6903PK
7	1820-0094	1	IC:OTE QUAD 2-INPUT GATE OPTIONAL	04713	SC6903PK
8		I	OPTIONAL]	
9	1150-0398	1	BOARD ASSY: SHIFT REGISTER #1 & #2	50436	1150-0398
9 9C1	1150-0411 0160-0153	1	REBUILT 1150-0398, REQUIRES EXCHANGE	50436	1150-0411
9C2	0180-0300		C:FXD MY 0.001 UF 10% 200VDCH C:FXD AL ELECT 20 UF +75-10% 15VDCH	56289 56289	192P10292-PTS 30D206G015BB2-DSM
9C3	0160-3060		C:FXD CER 0.1 UF 20% 25VDCW	56289	3C 42A-CML
904			NOT ASSIGNED		
965 966	0160-3060		C:FXD CER 0.1 UF 20% 25VDCW NOT ASSIGNED	56289	3C42A-CML
907	0160-3060	1	C:FXD CER 0.1 UF 20% 25VDCW	56289	3C42A-CML
981	0683-1025	ı	R:FXD CGMP 1000 OHM 5# 1/4W	01121	CB 1025
9R2	0683-5125	1	R:FXD COMP 5100 OHN 5% 1/4W	01121	C8 5125
9R3 9R4	0683-5125 0683-5125	I	R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121	CB 5125
9R5	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W	01121	CB 5125 CB 5125
9R6	0683-5125		R:FXD COMP 5100 OHM 5% 1/4W	01121	CB 5125

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A9R7 A9R8 A9R9 A9U1 A9U2	0683-5125 0683-5125 0683-5125 1820-0258 1820-0258	8	R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W IC:OTL DUAL CLOCKED J-K F/F IC:DTL DUAL CLOCKED J-K F/F	01121 01121 01121 01121 04713	CB 5125 CB 5125 CB 5125 HC852P MC852P MC852P
A9U3 A9U4 A9U5 A9U6 A9U7	1820-0258 -1820-0258 1820-0122 1820-0258 1820-0258	11	IC:DTL DUAL CLOCKED J-K.F/F IC:DTL DUAL CLOCKED J-K F/F IC:DTL DUAL JK FF IC:DTL DUAL CLOCKED J-K F/F IC:DTL DUAL CLOCKED J-K F/F	04713 04713 07263 04713 04713	MC852P MC852P U6A909359X MC852P MC852P
A9U8 A9U9 A9U10 A9U11 A9U12	1820-0258 1820-0094 1820-0094 1820-0258 1820-0094		IC:DTL DUAL CLOCKED J-K F/F IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL DUAL CLOCKED J-K F/F IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713	MC 852 P SC 6903 PK SC 6903 PK MC 852 P SC 6903 PK
A9U13 A9U14 A9U15 A9U16 A9U17	1820-0094 1820-0308 1820-0094 1820-0094 1820-0256	3	IC:DTL QUAD 2-INPUT GATE IC:DTL GLOCKED FF RL:6K IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT POWER GATE	04713 07263 04713 04713 04713	SC6903PK U6A994559X SC6903PK SC6903PK MC858P
A9U18 A9U19 A9U20 A9U21 A9U22	1820-0256 1820-0307 1820-0307 1820-0094 1820-0094		IC:DTL QUAD 2-INPUT POWER GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713	MC 858P MC 836P MC 836P SC 6903PK SC 6903PK
A10 A10 A10C1 A10C2 A10C3	1150-0399 1150-0412 0160-0153 0160-0154 0160-0153	1	BOARD ASSY:ON-LINE SYNC CONTROL REBUILT 1150-0399.REQUIRES EXCHANGE C:FXD MY 0.001 UF 10% 200VDCW C:FXD MY 0.002.UF 10% 200VDCW C:FXD MY 0.001 UF 10% 200VDCW	50436 50436 56289 56289 56289	1150-0399 1150-0412 192P10292-PTS 192P22292-PTS 192P10292-PTS
A10C4 A10C5 A10C6 A10C7 A10R1	0160-3060 0160-3060 0180-0059 0160-3060 0683-2225		C:FXD CER 0.1 UF 20% 25%DCW C:FXD CER 0.1 UF 20% 25%DCW C:FXD ELECT 10 UF +75-10% 25%DCW C:FXD CER 0.1 UF 20% 25%DCW R:FXD CGMP 2.2K OHM 5% 1/4W	56289 56289 28480 56289 01121	3C42A-CML 3C42A-CML 0180-0059 3C42A-CML CB 2225
A10R2 A10U1 A10U2 A10U3 A10U4	0683-2225 1820-0256 1820-0307 1820-0307 1820-0307		R:FXD COMP 2.2K OHM 5% 1/4W IC:DTL QUAD 2-INPUT POWER GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER	01121 04713 04713 04713 04713	CB 2225 MCB58P MCB36P MCB36P MCB36P MCB36P
A10U5 A10U6 A10U7 A10U8 A10U9	1820-0308 1820-0307 1820-0310 1820-0307		IC:DTL CLOCKED FF RL:6K NDT ASSIGNED IC:DIGITAL DTL HEX INVERTER IC:DTL TRIPLE 3-INPUT NAND GATE IC:DIGITAL DTL HEX:INVERTER	07263 04713 04713 04713	U6A994559X MC836P SC6910PK MC836P
A10U10 A10U11 A10U12 A10U13 A10U14	1820-0094 1820-0310 1820-0094 1820-0307 1820-0122		IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DTL DUAL JK FF	04713 04713 04713 04713 07263	SC6903PK SC6910PK SC6903PK MC836P U6A909359X
A10U15 A10U16 A10U17 A10U18 A11	1820-0094 1820-0310 1820-0086 1820-0307 1150-0400	1	IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DIGITAL DTL HEX INVERTER BOARD ASSY:MODE & STATE DECODE	04713 04713 04713 04713 50436	SC 6903PK SC 6910PK SC 6900PK MC836P 1150-0400
All AllC1 AllC2 AllC3 AllC4	1150-0413 0160-0154 0160-0153 0160-0153 0180-0059	1	REBUILT 1150-0400, REQUIRES EXCHANGE C:FXD MICA MY 0.0022 UF 10% 200VDCW C:FXD MY 0.001 UF 10% 200VDCW C:FXD MY 0.001 UF 10% 200VDCW C:FXD ELECT 10 UF +75-10% 25VDCW	50436 56289 56289 56289 28480	1150-0413 192P22292-PTS 192P10292-PTS 192P10292-PTS 0180-0059
Alic5 Alic6 Alic7	0160-3060		C:FXD CER 0.1 UF 20% 25.VDCW NOT ASSIGNED	56289	3C42A-CML
A11C8 A11C9	0160-3060 0160-3060		C:FXD CER 0.1 UF 20% 25VDCW NOT ASSIGNED C:FXD CER 0.1 UF 20% 25VDCW	56289 56289	3C42A-CML 3C42A-CML
AllR1 AllU1 AllU2 AllU3 AllU4	0683-5125 1820-0099 1820-0122 1820-0307 1820-0094	2	R:FXD COMP 5100 OHM 5% 1/4W IC:TTL 4-BIT BINARY COUNTER IC:DTL DUAL JK FF IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE	01121 01295 07263 04713 04713	CB 5125 SN7493N U6A909359X MC836P SC6903PK
Allu5 Allu6 Allu7 Allu8 Allu9	1820-0086 1820-0094 1820-0099 1820-0099 1820-0307		IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:TTL 4-BIT BINARY COUNTER IC:DIGITAL DTL HEX INVERTER	04713 04713 04713 01295 04713	SC6900PK SC6903PK SC6903PK SN7493N MC836P

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
Allulo Allul1 Allul2 Allul3 Allul4	1820-0310 1820-0094 1820-0307 1820-0094 1820-0122		IC:DTL TRIPLE 3-INPUT NAND GATE IC:DTL QUAD 2-INPUT GATE IC:DTGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 1K FF	04713 04713 04713 04713 04713	SC 691 OPK SC 6903PK MC 836P SC 6903PK U649D9359X
A11015 A11016 A11017 A11018 A11019	18 20-0094 18 20-0307 18 20-0310 18 20-0307 18 20-0307		IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER IC:DIGITAL DTL HEX INVERTER	04713 04713 04713 04713 04713	SC6903PK MC836P SC6910PK MC836P MC836P
Allu20 Al2 Al2 Al2C1 Al2C2	1820-0307 1150-0401 1150-0414 0180-0197 0160-0154	1 1	IC:DIGITAL DTL HEX INVERTER BOARD ASSY:TTY CONTROL REBUILT 1150-0401,REQUIRES EXCHANGE C:FYD ELECT 2.2 UF 10% 20VDCW C:FXD HIGA MY 0.0022 UF 10% 200VDCM	04713 50436 50436 56289 56289	MC836P 1150-0401 1150-0414 1500225x9020A2-DYS 192P22292-PTS
A12C3 A12C4 A12C5 A12C6 A12C7	0160-3060 0160-3060		NOT ASSIGNED C:FXD CER 0.1 UF 20% 25VDCW NOT ASSIGNED C:FXD CER 0.1 UF 20% 25VDCW NOT ASSIGNED	56289 56289	3C42A-CML 3C42A-CML
A12C8 A12C9 A12C10 A12C11	0180-0059 0160-3060 0160-2210		C:FXD ELECT 10 UF +75-10% 25VDCW C:FXD CER 0.1 UF 20% 25VDCW NOT ASSIGNED C:FXD MICA 470 PF 5%	28480 56289 28480	0180-0059 3C42A-CML 0160-2210
A12R1 A12R1 A12R2 A12U1 A12U2 A12U3	0160-2210 0683-4725 1535-1293 1820-0122 1820-0122 1820-0122	3	C:FXD MICA 470 PF 5% R:FXD COMP 4700 OHM 5% 1/4% R:VAR WW 5000 OHM PC MOUNT IC:DTL DUAL JK FF IC:DTL DUAL JK FF IC:DTL DUAL JK FF IC:DTL DUAL JK FF	28480 01121 80294 07263 07263 07263	0160-2210 CB 4725 3009Y-1-502 U6A909359X U6A909359X U6A909359X
A12U4 A12U5 A12U6 A12U7 A12U8	1820-0122 1820-0307 1820-0086 1820-0307 1820-0307		IC: DTL DUAL JK FF IC: DIGITAL DTL HEX INVERTER IC: DTL DUAL 4-INPUT GATE (EXPANDABLE) IC: DIGITAL DTL HEX INVERTER IC: DIGITAL DTL HEX INVERTER	07263 04713 04713 04713 04713	U6A909359X MC836P SC6900PK MC836P MC836P
A12U9 A12U10 A12U11 A12U12 A12U13	1820-0086 1820-0307 1820-0094 1820-0094 1820-0094		IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE	04713 04713 04713 04713 04713	SC6900PK MC836P SC6903PK SC6903PK SC6903PK
A12U14 A12U15 A12U16 A12U17 A12U18	1820-0094 1820-0094 1820-0122 1820-0207 1820-0094		IC:DTL QUAD 2-INPUT GATE IC:DTL QUAD 2-INPUT GATE IC:DTL DUAL JK FF IC:TTL MONOSTABLE MULTIVIBRATOR IC:DTL QUAD 2-INPUT GATE	04713 04713 07263 28480 04713	SC 6903PK SC 6903PK U6A 909359X 1820-0207 SC 6903PK
A12U19 A12U2O A12U21 A13 A13	1820-0307 1820-0094 1820-0310 1150-0402 1150-0415	1	IC:DIGITAL DTL HEX INVERTER IC:DTL QUAD 2-INPUT GATE IC:DTL TRIPLE 3-INPUT NAND GATE BDARD A\$\$¥=TAPE DATA CONTROL REBUILT 1150-0402, REQUIRES EXCHANGE	04713 04713 04713 50436 50436	MC836P SC6903PK SC6910PK 1150-0402 1150-0415
A13C1 A13C2 A13C3 A13C4 A13C5	0160-0165 0160-0168 0160-0889 0160-0163 0160-0154	10	C:FXD MY 0.056 UF 10% 200VDCM C:FXD MY 0.1 UF 10% 200VDCM C:FXD MY 0.33 UF 10% 80VDCM C:FXD MY 0.033 UF 10% 200VDCM C:FXD MICA MY 0.0022 UF 10% 200VDCM	56289 56289 28480 56289 56289	192P56392-PTS 192P10492-PTS 0160-0889 192P33392-PTS 192P22292-PTS
A13C6 A13C7 A13C8 A13C9 A13C10	0140-0200 0140-0200 0160-0153 0180-0059 0160-3060	Ė	C:FXD MICA 390 PF 5% C:FXD MICA 390 PF 5% C:FXD MY 0.001 UF 10% 200VDCW C:FXD ELECT 10 UF +75-10% 25VDCW C:FXD CER 0.1 UF 20% 25VDCW	72136 72136 56289 28480 56289	RDM15F391-J3C RDM15F391-J3C 192P10292-PTS 0180-0059 3C42A-CHL
A13C11 A13C12 A13C13 A13C14	0160-3060		NOT ASSIGNED C:FXD CER J.1 UF 20% 25VDCW NOT ASSIGNED C:FXD CER J.1 UF 20% 25VDCW	56289 56289	3C42A-CML 3C42A-CML
A13C15 A13C16 A13C17 A13C18 A13C19 A13CR1	0160-2703 0160-0153 1901-0040	4	C:FXD NICA 500 PF 5% 50QVDCW NOT ASSIGNED NOT ASSIGNED C:FXD NY 0.001 UF 10% 200VDCW DIODE:SLLICON 30MA 30WV	562 89 07263	RDM19E501J5S 192P10292-PTS FUG1088
A13CR2 A13CR3 A13CR4 A13R1 A13R2	1901-0040 1901-0040 1901-0040 0683-5125 1535-1293		DIODE:SLICON 30MA 30MV DIODE:SLICON 30MA 30MV DIODE:SLICON 30MA 30MV R:FXD COMP 5100 0HM 52 1/4M R:VAR WW 5000 0HM PC MOUNT	07263 07263 07263 01121 80294	FDG1088 FDG1088 FDG1088 C8 5125 3009Y-1-502

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A13R3 A13R4 A13R5 A13R6	0683-1035 0683-5125 0683-1035 0683-4715	10	R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 470 OHM 5% 1/4W	01121 01121 01121 01121	CB 1035 CB 5125 CB 1035 CB 4715
A13R7 A13R8 A13R9 A13U1	0683-6825 1535-1292 0683-5125 1820-0310	2	R:FXD COMP 6800 GHM 5% 1/4H R:VAR HH 2000 GHM PC MOUNT R:FXD COMP 5100 GHM 5% 1/4H IC:DTL TRIPLE 3-INPUT NANG GATE	01121 80294 01121 04713	CB 6825 3009Y-1-202 CB 5125 SC6910PK
A13U2 A13U3 A13U4 A13U5	1820-0207 1820-0207 1820-0207 1820-0307		IC:TTL MONOSTABLE MULTIVIBRATOR IC:TTL MONOSTABLE MULTIVIBRATOR IC:TTL MONOSTABLE MULTIVIBRATOR IC:DIGITAL OTL HEX INVERTER	28480 28480 28480 04713	1820-0207 1820-0207 1820-0207 MC836P
A13U6 A13U7 A13U8 A13U9	1820-0094 1820-0307 1820-0086 1820-0122		IC:DTL QUAD 2-INPUT GATE IC:DIGLIAL DTL HEX INVERTER IC:DTL DUAL 4-INPUT GATE (EXPANDABLE) IC:DTL DUAL JK FF	04713 04713 04713 04713	SC6903PK MC836P SC6900PK
A13U10 A13U11 A13U12 A13U13	1820-0094 1820-0207 1820-0207 1820-0307		IC:DTL QUAD 2-INPUT GATE IC:TTL MONOSTABLE MULTIVIBRATOR IC:TTL MONOSTABLE MULTIVIBRATOR IC:DIGITAL DTL MEX INVERTER	04713 04713 28480 28480 04713	U6A909359X SC6903PK 1820-0207 1820-0207 MC836P
A13U14 A13U15 A13U16 A13U17 A13U18	1820-0308 1820-0094 1820-0122 1820-0094 1820-0307		IC:DTL CLOCKED FF RL:6K IC:DTL QUAD 2-INPUT GATE IC:DTL DUAL JK FF IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER	07263 04713 07263 04713 04713	U6A994559X SC6903PK U6A909359X SC6903PK MC836P
A13U19 A14 A14 A14C1 A14C2	1820-0307 1150-0403 1150-0416 0180-0291 0180-1747	1 1 4 2	IC:DIGITAL DTL HEX INVERTER BOARD ASSY:REPRODUCE REBUILT 1150-0403,REQUIRES EXCHANGE C:FXD ELECT 1.0 UF 10% 35VDCW C:FXD ELECT 150 UF 20% 15VDCW	04713 50436 50436 56289 28480	MC836P 11 50-0403 1150-0416 150D105X9035A2-DYS 0180-1747
A14C3 A14C4 A14C5 A14C6 A14C7	0160-0154 0160-0134 0180-0059 0160-0300 0160-0159	2 1 1	C:FXD MICA MY 0.0022 UF 10% 200VDCW C:FXD MICA 220PF 5% 300VDCW C:FXD ELECT 10 UF +75-10% 25VDCW C:FXD MY 0.0027 UF 200VDCW C:FXD MY 0.0068 UF 10% 200VDCW	56289 14655 28480 56289 56289	192P22292-PTS RDM15F221J3C 0180-0059 192P27292-PTS 192P68282-PTS
A14C8 A14C9 A14C10 A14C11 A14C12	0160-0134 0180-1747 0160-0153 0160-2205 0160-0153		C:FXD MICA 220PF 5% 300VDCW C:FXD ELECT 150 UF 20% 15VDCW C:FXD MY 0.001 UF 10% 200VDCW C:FXD MICA 120 PF 5% C:FXD MY 0.001 UF 10% 200VDCW	14655 28480 56289 28480 56289	RDM15F221J3C 0180-1747 192P10292⇒PTS 0160-2205 192P10292-PTS
A14C13 A14C14 A14C15 A14C16 A14C17	0160-0153 0160-0168 0180-0059 0160-0168 0180-0059		C:FXD MY 0.001 UF 10% 200VDCW C:FXD MY 0.1 UF 10% 200VDCM C:FXD BLECT 10 UF +75-10% 25VDCW C:FXD MY 0.1 UF 10% 200VDCM C:FXD ELECT 10 UF +75-10% 25VDCW	56289 56289 28480 56289 28480	192P10292-PTS 192P10492-PTS 0180-0059 192P10492-PTS 0180-0059
A14C18 A14C19 A14CR1 & CR2 A14CR3 THRU A14CR7	0160-0168 0160-0168 1910-0031		C:FXD MY 0.1 UF 10% 200VDCM C:FXD MY 0.1 UF 10% 200VDCM DIGDE:GE JEDEC TYPE NOT ASSIGNED NOT ASSIGNED	56289 56289 93332	192P10492-PTS 192P10492-PTS 1N34A
A14CR8 A14CR9 A14CR10 A14CR11 A14CR12	1901-0040 1901-0040 1901-0040 1901-0040 1901-0040		DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV	07263 07263 07263 07263 07263	FDG1088 FDG1088 FDG1088 FDG1088 FDG1088
A14CR13 A14CR14 A14CR15 A14CR16 A14CR17	1901-0040 1901-0040 1901-0040 1901-0040		DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV NOT ASSIGNED	07263 07263 07263 07263	FDG1088 FDG1088 FDG1088 FDG1088
A14CR18 A14Q1 A14Q2 A14Q3 A14Q4	1901-0040 1853-0036 1853-0036 1854-0215 1854-0215		DIODE:SILICON 30MA 30MV TSTR:SI PNP TSTR:SI PNP TSTR:SI -NPN TSTR:SI -NPN	07263 80131 80131 80131 80131	FDG1088 2N3906 2N3906 2N3904 2N3904
A1405 A1406 A14R1 A14R2 A14R3	18 53-0036 18 54-0215 15 35-1295 0683-2725	1	TSTR:SI PNP TSTR:SI NPN NOT ASSIGNED R:VAR WW 10K OHM PC MOUNT R:FXD COMP 2700 OHM 5% 1/4W	80131 80131 80294 01121	2N3906 2N3904 3009Y-1-103 CB 2725
A14R4 A14R5 A14R6 A14R7 A14R8	0683-1045 0683-1225 0683-1035 0683-1035 0683-1045		R:FXD COMP 100K OHMS 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1045 CB 1225 CB 1035 CB 1035 CB 1045

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A14R9 A14R10 A14R11 A14R12 A14R13	0683-1525 0683-1035 0683-2245 1535-1294 0683-5115	1	R:FXD COMP 1500 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 220K OHM 5% 1/4W R:YAR WW 50K OHM PC MJUNT R:FXD COMP 510 OHM 5% 1/4W	01121 01121 01121 80294 01121	CB 1525 CB 1035 CB 2245 3009Y-1-503 CB 5115
A14R14 A14R15 A14R16 A14R17 A14R18	0683-4725 0683-1025 0683-2735 0683-1225 0683-3335		R:FXD COMP 4700 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W R:FXD COMP 27K OHM 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 33K OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 4725 CB 1025 CB 2735 CB 1225 CB 3335
A14R19 A14R2O A14R21 A14R22 A14R23	0683-1035 0683-1035 0683-2745 0683-1045 1535-1292	1	R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 27OK OHM 5% 1/4W R:FXD COMP 100K OHMS 5% 1/4W R:FXD COMP 100K OHMS 5% 1/4W R:YAR WW 2000 OHM PC MOUNT	01121 01121 01121 01121 80294	C8 1035 CB 1035 CB 2745 C8 1045 3009Y-1-202
A14R24 A14R25 A14R26 A14R27 A14R28	0683-1025 0683-1635 0683-1545 0683-4735 0683-1035	1	R:FXD COMP 1000 OHM 5% 1/4N R:FXD COMP 16K OHM 5% 1/4N R:FXD COMP 150K OHM 5% 1/4N R:FXD COMP 47K OHM 5% 1/4N R:FXD COMP 10K OHM 5% 1/4N	01121 01121 01121 01121 01121	CB 1025 CB 1635 CB 1545 CB 4735 CB 1035
A14R29 A14R30 A14R31 A14R32 A14R33	0683-1035 0683-2715 0683-8225 0683-1635 0683-1035	2 1	R:FXD COMP 10% DHM 5% 1/4W R:FXD COMP 270 OHM 5% 1/4W R:FXD COMP 8200 OHMS 5% 1/4W R:FXD COMP 16K OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W	01121 01121 01121 01121 01121	C8 1035 C8 2715 C8 8225 C8 1635 C8 1035
A14R34 A14R35 A14R36 A14R37 A14R38	0683-1035 0683-2725 0683-1025 0683-2715 0683-4705	4	R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 2700 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W R:FXD COMP 270 OHM 5% 1/4W R:FXD COMP 47 OHM 5% 1/4W	01121 01121 01121 01121 01121	CB 1035 CB 2725 CB 1025 CB 2715 CB 4705
A14R39 A14U1 A14U2 A14U3 A14U4	0683-4705 1820-0058 1820-0058 1820-0094 1820-0307	5	R:FXD COMP 47 OHM 5% 1/4W IC:LIN. OP. AMP. 15K MIN.(TO-99) IC:LIN. OP. AMP. 15K MIN.(TO-99) IC:DTL QUAD 2-INPUT GATE IC:DIGITAL DTL HEX INVERTER	01121 07263 07263 04713 04713	Cd 4705 U58770939X U58770939X SC6903PK MC836P
A15 A15 A15C1 A15C2 A15C3	1150-0404 1150-0417 0160-2307 0140-0199	1 1 3 4	BOARD ASSY:READ/WRITE ELECTRONICS REBUILT 1150-0404,REQUIRES EXCHANGE C:FXD MICA 47 PF 5% C:FXD MICA 240 PF 5% NOT ASSIGNED	50436 50436 28480 28480	1150-0404 1150-0417 0160-2307 0140-0199
A15C4 A15C5 A15C6 A15C7 A15C8	0160-2307 0140-0199		NOT ASSIGNED C:FXD MICA 47 PF 5% C:FXD MICA 240 PF 5% NOT ASSIGNED NOT ASSIGNED	28480 28480	0160-2307 0140-0199
A15C9 A15C10 A15C11 A15C12 A15C13	0160-2307 0140-0199 0180-0300		C:FXD MICA 47 PF 5% C:FXD MICA 240 PF 5% NOT ASSIGNED NOT ASSIGNED C:FXD AL ELECT 20 UF +75-10% 15VDCW	28480 28480 56289	0160-2307 0140-0199 300206G0158B2-DSM
A15C14 A15C15 A15C16 A15C17 A15C18	0180-0300 0160-3060 0160-3060 0180-0300 0160-3060		C:FXD AL ELECT 20 UF +75-10% 15VDCW C:FXD CER 0-1 UF 20% 25VDCW C:FXD CER 0-1 UF 20% 25VDCW C:FXD AL ELECT 20 UF +75-10% 15VDCW C:FXD CER 0-1 UF 20% 25VDCW	56289 56289 56289 56289 56289	30D206G015BB2-DSM 3C42A-CML 3C42A-CML 30D206G015BB2-DSM 3C42A-CML
A15CR1 A15CR2 A15CR3 A15CR4 A15CR5	1901-0040 1901-0040 1901-0040		DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV NOT ASSIGNED DIODE:SILICON 30MA 30MV	07263 07263 07263 07263	FDG1088 FDG1088 FDG1088 FDG1088
A15CR6 A15CR7 A15CR8 A15CR9 A15CR10	1901-0040 1901-0040 1901-0040		NOT ASSIGNED NOT ASSIGNED DIODE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV	07263 07263 07263	FDG1088 FDG1088 FDG1088
A15CR11 A15CR12 A15CR13 A15CR14 A15CR15	1901-0040 1901-0040 1901-0040		DIODE:SILICON 30MA 30MV DIODE:SILICON 30MA 30MV NOT ASSIGNED NOT ASSIGNED DIODE:SILICON 30MA 30MV	07263 07263 07263	FDG1088 FDG1088 FDG1088
A15CR16 A15CR17 A15CR18 A15CR19	1901-0040 1901-0040 1901-0040 1901-0040 1853-0036		DIODE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV DIODE:SILICON 30MA 30WV TSTR:SI PNP	07263 07263 07263 07263 80131	FDG1088 FDG1088 FDG1088 FDG1088 2N3906

85001A Service Supplement Replaceable Parts

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A1502	1853-0036		TSTR:SI PNP	80131	3113004
A1503 A1504	1535-1309 1853-0036	3	TRANSISTOR TSTR:SI PNP	01295	2N3906 2N1303
A1505 A1506	1853-0036 1853-0036		TSTR:SI PNP	80131 80131	2N3906 2N3906
			TSTR:SI PNP	80131	2N3906
A1507 A1508	1535-1309 1853-0036		TRANSISTOR TSTR:SI PNP	01295	2N1303
A1509 A15010	1853-0036 1853-0036		TSTR:SI PNP	80131 80131	2N3906 2N3906
A15011	1535-1309		TSTR:SI PNP TRANSISTOR	80131 01295	2N3906
A15012	1853-0036		TSTR:SI PNP	ĺ	2N1303
A15R1 A15R2	0683-2225 0683-4715		R:FXD COMP 2.2K OHM 5% 1/4W	80131 01121	2N3906 CB 2225
A15K3	0683-4715		R:FXD COMP 470 OHM 5% 1/4W R:FXD COMP 470 OHM 5% 1/4W	01121	C8 4715
A15R4	0683-2225		R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121	CB 4715 C8 2225
A15R5 A15R6	0683-3925	İ	R:FXD COMP 3900 OHM 5% 1/4W	01121	CB 3925
A15R7	0683-3925 0683-1035		R:FXD COMP 3900 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W	01121	CB 3925
A15R8 A15R9	0683-3315	3	R:FXD COMP 330 OHM 5% 1/4W	01121 01121	CB 1035 CB 3315
A15R10	0683-4325	,,	NOT ASSIGNED		
A15R11		10	R:FXD COMP 4300 OHM 5% 1/4W NOT ASSIGNED	01121	CB 4325
A15R12 A15R13	0683-4325 0683-3625	3	R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 3600 OHM 5% 1/4W	01121	C8 4325
A15R14	1535-1291	8	R: VAR WW 1000 OHM PC MOUNT	01121 80294	CB 3625 3009Y-1-102
A15R15	0683-1525	-	R:FXD COMP 1500 OHM 5% 1/4W	01121	C8 1525
A15R16 A15R17	0683-4745	3	NOT ASSIGNED R:FXD COMP 470K OHM 5% 1/4W		
A15R18 A15R19			NOT ASSIGNED	01121	CB 4745
A15k20	04.07 1015		NOT ASSIGNED		
A15R21	0683-1015	į	R:FXD COMP 100 OHM 5% 1/4m NOT ASSIGNED	01121	CB 1015
A15R22 A15R23	0683-4325		NOT ASSIGNED		
A15R24	0683-1025	1	R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W	01121 01121	CB 4325 CB 1025
A15R25	0683-2225	İ	R:FXD COMP 2.2K OHM 5% 1/4W	01121	
A15R26 A15R27	0683-6205 0683-4715	7	R:FXD COMP 62 OHM 5% 1/4W	01121	CB 2225 CB 6205
415R28	0683-2225		R:FXD COMP 470 OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121	CB 4715 CB 2225
A15R29	1535-1290	3	R: VAR WW 100K OHM PC MOUNT	80294	1535-1290
A15R30 A15R31	0683-2225 0683-4715		R:FXD COMP 2.2K OHM 5% 1/4W	01121	CB 2225
A15R32	0683-4715		R:FXD COMP 470 OHM 5% 1/4W R:FXD COMP 470 OHM 5% 1/4W	01121 01121	CB 4715 CB 4715
A15R33 A15R34	0683-2225 0683-3925		R:FXD COMP 2.2K DHM 5% 1/4W R:FXD COMP 3900 DHM 5% 1/4W	01121	CB 2225
A15x35	0683-3925			01121	CB 3925
A15R36	0683-1035		R:FXD COMP 3900 OHM 5% 1/4W R:FXD COMP 10K OHM 5% 1/4W	01121 01121	CB 3925 CB 1035
A15R37 A15R38	0683-3315	1	R:FXD COMP 330 OHM 5% 1/4W NOT ASSIGNED	01121	CB 3315
A15R39	0683-4325		R:FXD COMP 4300 OHM 5% 1/4W	01121	CB 4325
A15R40	0/02 /555		NOT ASSIGNED		
A15R41 A15R42	0683-4325 0683-3625	[R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 3600 OHM 5% 1/4W	01121	CB 4325
A15R43 A15R44	1535-1291 0683-1525		R:VAR WW 1000 OHM PC MOUNT	01121 80294	CB 3625 3009Y-1-102
			R:FXD COMP 1500 OHM 5% 1/4W	01121	CB 1525
A15R45 A15R46	0683-4745		NOT ASSIGNED R:FXD COMP 470K OHM 5% 1/4W		
A15R47 A15R48			NOT ASSIGNED	01121	CB 4745
A15849	0683-1015		NOT ASSIGNED R:FXD COMP 100 OHM 5% 1/4W	01121	C8 1015
A15R50			NOT ASSIGNED		CB 1015
A15R51 A15R52	0683-4325		NOT ASSIGNED		
A15R53 A15R54	0683-1025	1	R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W	01121 01121	CB 4325 CB 1025
			NOT ASSIGNED		
A15R55 A15R56	0683-6205 0683-4715		R:FXD COMP 62 OHM 5% 1/4W	01121	CB 6205
A15R57	0683-2225		R:FXD COMP 470 OHN 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W	01121 01121	CB 4715 CB 2225
A15R58 A15R59	1535-1290 0683-2225		R:VAR WW 100K OHM PC MOUNT R:FXD COMP 2.2K DHM 5% 1/4W	80294	1535-1290
A15R60	0683-4715			01121	CB 2225
A15R61	0683-4715		R:FXD COMP 470 OHM 5% 1/4W R:FXD COMP 470 OHM 5% 1/4W	01121 01121	CB 4715 CB 4715
A15R62 A15R63	0683-2225 0683-3925		R:FXD COMP 2.2K OHM 5% 1/4W R:FXD COMP 3900 OHM 5% 1/4W	01121	C8 2225
415R64	0683-3925		R:FXD COMP 3900 OHM 5% 1/4W	01121 01121	CB 3925 CB 3925

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
<u> </u>					
A15R65 A15R66 A15R67	0683-1035 0683-3315 0683-4325		R:FXD COMP 10K OHM 5% 1/4W R:FXD COMP 330 OHM 5% 1/4W R:FXD COMP 4300 OHM 5% 1/4W	01121 01121 01121 01121	CB 1035 CB 3315 CB 4325 CB 4325
A15R68 A15R69	0683-4325		R:FXD COMP 4300 OHM 5% 1/4W NOT ASSIGNED		
A15R70 A15R71 A15R72 A15R73 A15R74	0683-4325 0683-3625 1535-1291 0683-1525		R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 3600 OHM 5% 1/4W R:VAR WW 1000 DHM PC MOUNT R:FXD COMP 1500 OHM 5% 1/4W NOT ASSIGNED	01121 01121 80294 01121	CB 4325 CB 3625 3009Y-1-102 CB 1525
A15R75	0683-4745		R:FXD COMP 470K OHM 5% 1/4W NOT ASSIGNED	01121	CB 4745
A15R76 A15R77 A15R78 A15R79	0683-1015		NOT ASSIGNED R:FXD COMP 100 OHM 5% 1/4% NOT ASSIGNED	01121	CB 1015
A15R80 A15R81 A15R82	0683-4325 0683-1025		NOT ASSIGNED R:FXD COMP 4300 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W NUT ASSIGNED	01121 01121	C8 4325 CB 1025
A15R83 A15R84	0683-6205		R:FXD COMP 62 OHM 5% 1/4W	01121	CB 6205 CB 4715
A15R85 A15R86 A15R87 A15R88 A15R89	0683-4715 0683-2225 1535-1290 0683-0275 0683-0275		R:FXD COMP 470 OHM 5% 1/4W R:FXD COMP 2-2K OHM 5% 1/4W R:VAR WW 100K OHM PC MOUNT R:FXD COMP 2-7 OHM 5% 1/4W R:FXD COMP 2-7 OHM 5% 1/4W	01121 01121 80294 01121 01121	C8 2225 1535-1290 C8 2765 CB 2765
A15U1 A15U2 A15U3 A15U4 A15U5	18 20-0 256 18 20-0 256 18 20-0 256 18 20-0 256 18 20-0 05 8		IC:DTL QUAD 2-INPUT POWER GATE IC:DTL QUAD 2-INPUT POWER GATE IC:DTL QUAD 2-INPUT POWER GATE IC:LIN. OP. AMP. 15K MIN.(TO-99) IC:LIN. OP. AMP. 15K MIN.(TO-99)	04713 04713 04713 07263 07263	MC858P MC858P MC858P U58770939X U58770939X
A15U6 A16	1820-0058		IC:LIN. OP. AMP. 15K MIN.(TO-99) NOT ASSIGNED	07263	U5B770939X
THRU A21 A22	1150-0405	1	NOT ASSIGNED BOARD ASSY:POWER SUPPLY REGULATOR	50436	1150-0405
A22 A22C1 A22C2 A22C3 A22C4	1150-0418 0180-0339 0160-0168 0180-0197 0160-0168	1	REBUILT 1150-0405, REQUIRES EXCHANGE C:FXD AL ELECT 50 UF +75-10% 15VDCH C:FXD MY 0-1 UF 10% 200VDCW C:FXD ELECT 2-2 UF 10% 20VDCW C:FXD MY 0-1 UF 10% 200VDCW	50436 56289 56289 56289 56289	1150-0418 30D506G015CB2-DSM 192P10492-PTS 150D225X9020A2-DYS 192P10492-PTS
A22C5 A22C6 A22C7 A22C8 A22C9	0180-0291 0160-2703 0160-0161 0180-0339 0160-0168		C:FXD ELECT 1.0 UF 10% 35VDCW C:FXD MICA 500 PF 5% 500VDCN C:FXD MY 0.01 UF 10% 200VDCW C:FXD AL ELECT 50 UF +75-10% 15VDCW C:FXD MY 0.1 UF 10% 200VDCW	56289 00853 56289 56289 56289	1500105X9035A2-DYS RDM19E501J5S 192P10392-PTS 30D506G015CB2-DSM 192P10492-PTS
A22C10 A22C11 A22C12 A22C13 A22C14	0160-2703 0180-0291 0160-0168 0180-0291 0160-2703		C:FXD HICA 500 PF 5% 500VDCW C:FXD ELECT 1.0 UF- 10% 35VDCW C:FXD MY 0.1 UF 10% 200VDCW C:FXD ELECT 1.0 UF 10% 35VDCW C:FXD MICA 500 PF 5% 500VDCW	00853 56289 56289 56289 00853	RDM19E501J55 1500105X9035A2-DYS 192P10492-PTS 1500105X9035A2-DYS RDM19E501J5S
A22C15 A22C16 A22CR1 A22CR2 A22CR3	0160-0168 0180-0339 1901-1013 1535-1254 1535-1253	1 1 1	C:FXD MY 0.1 UF 10% 200VDCW C:FXD AL ELECT 50 UF +75-10% 15VDCW DIODE DIODE:SCR DIODE:ZENER	56289 56289 28480 04713 04713	192P10492-PTS 30D506G015CB2-DSM 1901-1013 MCR407-1 1N5234A
A22CR4 A22CR5 A22CR6 A22O1 A22O2	1901-0040 1901-0040 1535-1252 1535-1312 1854-0425	1 3 1	DIODE:SILICON 30MA 30HV DIODE:SILICON 30MA 30HV DIODE TRANSISTOR TSTR:SI NPN	07263 07263 04713 04713 28480	FDG1088 FDG1088 1N4740A 2N4921 1854-0425
A2203 A2204 A2205 A22R1 A22R2	1853-0084 1535-1312 1535-1312 0811-2097 0683-6205	1	TSTR:SI PNP TRANSISTOR TRANSISTOR R:FXD WW 0.25 OHM 3% 5W R:FXD COMP 62 OHM 5% 1/4W	80131 04713 04713 28480 01121	2N4918 2N4921 2N4921 0811-2097 CB 6205
A22R3 A22R4 A22R5 A22R6 A22R7	0683-4705 0683-4705 0683-6205 1535-1291 0683-5125		R:FXD COMP 47 OHM 5% 1/4W R:FXD COMP 47 OHM 5% 1/4W R:FXD COMP 62 OHM 5% 1/4W R:FXD COMP 62 OHM 5% 1/4W R:FXD COMP 5100 OHM 5% 1/4W	01121 01121 01121 80294 01121	C8 4705 C8 4705 C8 6205 3009Y-1-102 C8 5125
A22R8 A22R9 A22R10 A22R11 A22R12	0683-2225 0683-3925 1535-1293 0683-1825 0686-2715	1	R:FXD COMP 2-2K OHM 5% 1/4W R:FXD COMP 3900 OHM 5% 1/4W R:VAR WH 5000 OHM PC MOUNT R:FXD COMP 1800 OHM 5% 1/4W R:FXD COMP 270 OHM 5% 1/2W	01121 01121 80294 01121 01121	CB 2225 CB 3925 3009Y-1-502 CB 1825 EB 2715

Table 7-2. Replaceable Parts

A22R13	1	R:FXD WW 10 OHM 5% 5W R:FXD COMP 1 OHM 5% 1/2W R:FXD COMP 62 OHM 5% 1/4W R:FXD COMP 1200 OHM 5% 1/4W R:VAR WW 1000 OHM 9C MOUNT R:FXD COMP 1800 OHM 5% 1/4W R:FXD COMP 2.2K OHM 5% 1/4W R:YAR WW 1000 OHM 9C MOUNT R:FXD COMP 1000 OHM 5% 1/4W R:FXD COMP 2000 OHM 5% 1/4W R:FXD COMP 2000 OHM 5% 1/2W	28480 01121 01121 01121 01121 80294 01121 80294 01121 01121	0811-1984 EB 1065 CB 6205 CB 1225 3009Y-1-102 CB 1825 CB 2225 3009Y-1-102 CB 1025 EB 2025
A22R28 1535-1291 A22R29 0683-2225 A22R30 0683-1825 A22U1 1820-0196		R:VAR NN 1000 OHM PC MOUNT R:FXD COMP 1200 OHM 5% 1/4W R:FXD COMP 62 OHM 5% 1/4W R:FXD COMP 1000 OHM 5% 1/4W R:VAR NN 1000 OHM PC MOUNT R:FXD COMP 2-2K OHM 5% 1/4W R:FXD COMP 1800 OHM 5% 1/4W	01121 80294 01121 01121 01121 80294 01121	E8 10G5 3009Y-1-102 CB 1225 CB 6205 CB 1025 3009Y-1-102 CB 2225 CB 1825
A22U2 1820-0196 A22U3 1820-0196	3	IC:LINEAR VOLTAGE REGULATOR(INPUT) IC:LINEAR VOLTAGE REGULATOR(INPUT) IC:LINEAR VOLTAGE REGULATOR(INPUT)	28480 28480 28480	1820-0196 1820-0196 1820-0196

Table 7-2. Replaceable Parts

Reference Designation	HP Part Number	Oty	Description	Mfr Code	Mfr Part Number
	1535-1339 1535-1313		MISCELLANECUS PARTS FUSE:3 AG 3AMP, SLO-BLO DUST COVER:SIDE DUST COVER:FOR TOP OR BOTTOM		
	1535-10035 1535-1318 1535-1319 1535-1320 1535-1324 1535-1328		ID PLATE #1 ID PLATE #2 ID PLATE #3 M/F 03-06-2043 MOLEX P/S PLUG CONNECTOR:RECPT, MOLEX		
	1535=1329 1535=1330 1535=1331 1535=1332 1535=1333 1535=1334		CONNECTOR:RECPT, MOLEX CONNECTOR:RECPT, 9 PIN WINCHESTER CONNECTOR:RECPT, 50PIN WINCHESTER CONNECTOR:26 PIN, 3M CONNECTOR:RECPT, ELCO CONNECTOR:22 PIN, AMPHENOL		
	1535-1335 1535-1336 1535-1337 1535-1338 1535-1344		CONTACT PIN RECPT, MOLEX CONTACT PIN PLUG, MOLEX CONTACT SOCKET, WINCHESTER(I/O) CONTACT PIN, WINCHESTER (I/O) SWITCH(ON-LINE)		
	1535-1345 1535-1346 1535-1347 1535-1348 1535-1349		SWITCH (OFF-LINE) SWITCH(REWIND) SWITCH(READ) SWITCH(WRITE) SWITCH(HALT)		
	1535~1350 1535~1351 1635~1352 1535~1353 1535~1321		SWITCH. #1 SWITCH. #2 SWITCH. #3 SWITCH(PDWER) SIDE FRAMES WITH HANDLES		
	9162≈0044 9162 ~00 48 1150 ~ 0406 1150 ~ 0419 1150 ~ 0219		CASSETTE CARTRIDGE(BLANK, 300 FT) CASSETTE CARTRIDGE (BLANK, 150 FT) TAPE TRANSPORT MODULE REBUILT TRANSPORT CAPSTAN/CLUTCH ASSY		
217 270 271 274 279	1535-1340 1535-1355 1535-1356 1535-1357 1535-1358		SHROUD, CASSETTE LOADER LINK RETAINER(REWIND) LINK(HEAD ACTUATOR) LINK(REWIND) PULLEY(MAIN DRIVE, 60 HZ)		
281 287 288 289 295	1535-1359 1150-0221 1535-1361 1150-0222 1150-0269		MASHER(LATCH SPRING HEAD—IN) PC BOARD ASSY(PHOTO SENSOR) SWITCH, CHERRY BOT/EOT LAMP ASSY RECORDING HEAD ASSY		
296 297 298 299 300	1150=0224 1150=0225 1535=1362 1150=0226 1150=0227		PULLEY ASSY(FORMARD/REWIND) HEAD ARM ACTUATOR ASSY SPRING(HEAD LATCH) HEAD LATCH ASSY(GUILLOTINE) LOADER LATCH ASSY		
301 302 303 304 305	1150-0228 1150-0229 1150-0230 1150-0231 1150-0232		LAMPHOLDER SHROUD ASSY(READY) SOLENOID PLUNGER ASSY(HEAD OUT) SOLENOID PLUNGER ASSY(HEAD IN) PIVOT MOUNT ASSY(LOADER LINKAGE) VIBRATION DAMPER ASSY		
306 307 308 309 310	1150-0233 1150-0234 1150-0235 1535-1363 1535-1364		CONNECTOR BOARD ASSY ACTUATOR ASSY(CIP SWITCH) ACTUATOR ASSY(WLO SWITCH) LENS(READY LIGHT) SPRING, TORSION HEAD ARM		
311 312 313 314 315	1535-1365 1535-1366 1150-0236 1535-1367 1535-1368		SPRING(REWIND) SPRING(REWIND RETURN) PINCH ROLLER ASSY LEVER, CASSETTE EJECT(MODIFIED) WASHER, LOCKING(CLEAR)		,
316 317 318 319 320	1535-1369 1535-1370 1535-1371 1535-1372 1535-1373		WASHER, SPACING(STEEL) WASHER, SPACING(MHITE) SPACER(REWIND WHEEL) WASHER, THRUST(PINCH ROLLER) PAD(PRESSURE) SPACER/ARM RETAINER)		
321 322 323 324 325	1535-1374 1535-1375 1535-1376 1535-1377 1535-1378		SPACER(ARM RETAINER) SPRING(HEAD ACTUATOR) SUPPLY REEL SPRING(FORWARD TAKE-UP) BLOCK, HEAD ARM HOLD OCWN(MCDIFIED)		

Table 7-2. Replaceable Parts

Reference Designation	P Part Number	Qty	Description	Mfr Code	Mfr Part Number
Dosignation					
			COVER LOADER(MODIETED)		
	1535∞1379		COVER. LOADER(MODIFIED) SPRING(LOADER TENSION)	1	1
	1535-1380		LINK(FORWARD TAKE-UP)	1	l .
329	1535-1382		TACHOMETER CONTACT ASSY		i
	1150-0237		SWITCH(LOADER POSITION)		ĺ
331	1535-1383		SHITCH EGADEN 1 GOTTON	1	
	15 25-1394		SWITCH(LOADER EJECT)		
350	15 35-1384		REEL DRIVER ASSY(REWIND)	1	
	1535-1385 1535-1386		TADICASSETTE LOADING)		1
337			I INKAGE. MAIN(LOADER) REQUIRES 1535-1425	į.	!
227	1535~1387		LINKAGE, IDLER-REQUIRES 1535-1425	l	
336	1535-1388				
727	1535-1389		LEVER(CASSETTE POSITIONING)	l .	
	1535-1390		SPRING(LEVER TENSION)	1	1
230	1535-1391		RETAINER CAP. TURNABLE	l .	1
	1535-1392		SPRING, REEL CATCH		li .
	1535-1393		SPRING. ROLLER PRESSURE	1	
342	1			1	1
343	1535-1394		CATCH, HUB SUPPLY	1	1
	1535-1395		FORWARD TAKE-UP REEL	ł	
	1535-1396		REEL DRIVER ASSY(FORWARD TAKE-UP)	1	
	1150-0238		DRIVE TIRE	1	1
	1535-1397		CAPACITOR, MYLAR, 2.0 MFD 10% 400V	1	
3			CONNECTOR (CLUTCH EQT/BOT, RHD SOL)	l l	1
356	1535-1398		CONNECTOR (CLUTCH EQT/BOT, RWD SOL)		
357	1535-1399		CONNECTOR. MOTOR(AC POWER)		
358	1535-1400			1	1
359	1535-1401		DIODE		
360	1535-1402		DIODE	ì	
1	1626 1763		LAMP		
364	1535-1403		MOTOT (DRIVE)	ł	
367	1535-1404		DERING. REWIND TURN AROUND	i i	
372	1535-1405	i	G-RING. REWIND PULLEY DRIVE	1	1
273	1535-1406		O-RING, MOTOR DRIVE		
374	1535-1407	Į.		į	
075	1535-1408		O-RING, JACKSHAFT DRIVE	1	i .
375	1535-1409	l	RETAINING RING	1	1
383	1535-1410	1	RETAINING RING	1	1
384	1535-1411	1	RETAINING RING		1
385	1535-1412	l	RETAINING RING	1	
386	1 1		1	1	1
287	1535-1413	1	RETAINING RING		1
388	1535-1414	i	RETAINING RING	1	1
389	1535-1415	1	RETAINING RING		1
390	1535-1416	1	RETAINING RING		
391	1535-1417	ļ	RETAINING RING	ı	
		1	RETAINING RING		
392	1535-1418	I	HEAD-IN SOLENOID (INT. DUTY)	- 1	
433	1535-1419	1	HEAD-OUT SOLENGID (INT, DUTY)	1	l
434	1535=1420	1	REWIND SOLENOID(CONT DUTY)	1	i
435	1535-1421	1	SPRING. LOADER LATCH	1	
437	1535-1422	I		1	i
122	1535°1423	1	TRANSISTOR, EQT/BOT PHOTO SENSITIVE	1	1
438	1150-0239	1	BUFFER SPRING/PRESSURE PAD ASSY		1
457	1535-1424	1	WASHER, SPLIT-LOCK #3		1
458	1535~1425	l	SCREW, PIVOT, SHOULDER	l	1
459	1535-1426		SCREW, PIVOT, HEADLESS	- 1	
460	1777-1420	1		l	

Table 7-3. Code List of Manufacturers

SANGAMO ELECTRIC CO.PICKENS DIV. ALLEN RRADLEY CO. 1295 TEXAS INSTRUMENTS INC. SEMICONDUCTOR COMPONENTS DIV. TEXAS INSTRUMENTS INC. SEMICONDUCTOR COMPONENTS DIV. TEXAS INSTRUMENTS INC. SEMICONDUCTOR DIV. TOTAL SEMICONDUCTOR PRODING. OTROEL DUBLIER ELECT. DIV.FEDERAL PACIFIC ELECT. CO. CORNELL DUBLIER ELECT. DIV.FEDERAL PACIFIC ELECT. CO. HEMLETT-PACKARD CO. MICROWAVE DIV SPRAGUE ELECTRIC CO. TOTAL SEMICONDUCTOR DIV. ROUANS INC. SYLVANIA ELECTRIC PROD. INC. SEMICONDUCTOR DIV. SYLVANIA ELECTRIC PROD. INC. SEMICONDUCTOR DIV.	PICKENS, S.C. MILWAJKEE, WIS- DALLAS, TEX. PHDENIX. ARIZ. MOUNTAIN VIEW, CALIF. NEWARK, N.J. PALO ALTO, CALIF. PALO ALTO, CALIF. N. ADAMS, MASS. WILLIMANTIC, CONN- WASHINGTON D.C. RIVERSIDE, CALIF. WOBURN, MASS.	29671 53204 75231 85000 9404(071,00 94304 94304 0622(2000) 0180:

APPENDIX A TEST POINTS

Table A-1. Test Points (1 of 4)

Test Point	Signal Name	Signal Function	Conditions Set For Signal Description	Signal Description	Malfunction Symptom	Troubleshooting
A1TP2 A1TP2 A3TP2	RAISE HEADS	Activates heads-out solenoid.	1. Heads in or out. 2. Heads in motion.	1. +28V. 2. +.2V.	Heads do not pull away from cassette, cannot eject.	
A1TP3 A1TP3 A3TP3	REWIND SOLE- NOID	Activates rewind solenoid.	1. Rewind. 2. No rewind	1. +.2V. 2. +28V.	Cassette will not rewind	With no cassette in deck and loader down, grounding TP3 will activate solenoid.
A1TP4 A2TP4 A3TP4	LOWER HEADS	Activates heads- in solenoid.	Heads in or out Heads in motion	1. +28V. 2. +.2V	Heads do not come in.	
A1TP5 A2TP5 A3TP5	RAISE LOADER	Activates loader solenoid.	Loader up or down. Loader in motion.	2. +28. 2. +.2V	Loader will not raise. Cannot eject cassette.	
A1TP6 A1TP6 A3TP6	BOT PHOTO- CELL IN	Detects if tape is on clear loader.	1. Tape on clear loader. 2. Tape on oxide.	1. +5V. 2. OV.	Cannot eject cassette, read or write.	Check photocell and photocell lamp.
A1TP7 A2TP7 A3TP7	TACH A	Detects tape motion.	Tape motion.	Sawtooth Ampli- tude 0 to .5V.	No tape motion.	
A1TP8 A2TP8 A3TP8	RE- WIND LATCH	Indicates deck in rewind mode.	1. Rewind selected. 2. No rewind.	1. +5V 2. OV	Cannot rewind.	
A1TP9 A2TP9 A3TP9	DECK SELECT	Indicates deck selected.	Deck selected. Deck not selected.	1. +5V 2. OV	No motion.	
A1TP10 A2TP10 A3TP10	READY LATCH	Indicates deck ready.	 Any condition except rewind. Rewind. 	1. OV 2. +5V	Deck will not go ready	
A1TP11 A2TP11 A3TP11	WRITE LATCH	Indicates deck in write mode.	Deck in write mode. Not write.	1. +5V 2. OV	Cannot write.	
A1TP12 A1TP12 A3TP12	HIPS*	Heads-in-place latch.	Heads in.	+5V	Deck control problems.	
A1TP13 A2TP13 A3TP13	BRAKE	Controls tape.	Capstan halted. Read or write.	1. +1V. 2. +28V.	Cannot stop or start motion.	
A4TP2	RWNDP*	Indicates re- wind cycle.	Rewind pushbutton and halt pushbutton in.	OV	Cannot select rewind from front panel.	
A4TP4	ON LINE	Selects ON LINE or OFF LINE oper- ation.	1. ON LINE 2. OFF LINE	1. +5V 2. OV	Cannot select ON LINE or OFF LINE from front panel.	

Table A-1. Test Points (2 of 4)

Test Point	Signal Name	Signal Function	Conditions Set For Signal Description	Signal Description	Malfunction Symptom	Troubleshooting
A4TP5	WRITP*	Selects write mode.	Write pushbutton and halt push- button in.	ov	Cannot select write mode from panel front.	
A4TP6	READP*	Selects read mode.	Read pushbutton and halt push- button in.	ov	Cannot select read mode from front panel.	
A5TP2	UP to SPEED	Indicates deck is in motion.		+5V	Cannot read or write.	
A5TP4	READ LATCH	Selects read mode.	Deck in read mode.	+5V	Read cannot be selected.	
A5TP5	UP to SPEED DLY LATCH	Indicates deck is motion.		ov	Cannot read or write.	
A5TP8	WRITE	Selects write mode.	Deck in write mode.	+5V	Cannot read or write.	
A5TP9	BOT INH LATCH	Inhibits read or write near leader/ oxide splice.	Beginning of tape. At least 10 inches past splice.	1. +5V 2. OV	Cannot read or write.	
A6TP2	ERROS	Detects error.	No error detached.	ov	Error status line always set.	
А6ТР3	FILE GAP DELAY	Timer for file gap detect latch.	Reading character gap. Reading file gap.	1. Saw- tooth 0 to .6V 2. 1.2V	Cannot search or detect file mark.	
A6TP5	SRCH*	Indicates search mode.	Search mode selected.	OV	Cannot search or detect file gap.	
A6TP7	FLAGS	Indicates flag issued.	Reading or writing.	See Figures 7-1 and 7-2 for wave- forms.	On line device is waiting for flag.	
А6ТР9	DRDYS	Indicates deck ready	1. Deck ready (light on). 2. Deck in operation.	1. +5V 2. OV	On line device waits for deck to go ready.	
A9TP2	REG 2 RESET*	Resets REG 2.	Writing or reading	See A10TP5		
А9ТР3	REG 2 SHIFT	Shifts data up one- place in REG.2	Writing character on tape.	See Figure 7-1 for waveform	Does not write.	
А9ТР4	REG 1 SHIFT	Shifts data up one place in REG. 1.	Reading character from tape.	See Figure 7-1 for waveform	Does not read.	

Table A-1. Test Points (3 of 4)

Test Point	Signal Name	Signal Function	Conditions Set For Signal Description	Signal Description	Malfunction Symptom	Troubleshooting
A10TP2	SEND DATA RESET	Resets Send Data Flip-flop.	Read or write	See A6TP7	Does not read.	
A10TP3	SEND DATA	Sets Send Data Flip-flop.	1. Write. 2. Read.	1. See A10TP5 2. +5V	Does not read.	
A10TP4	SEND DATA		1. Reading. 2. Writing.	1. See Figure 7-2 for wave- form. 2. OV	Does not read.	
A10TP5	TAKE DATA	Indicates REG 1 ready to transfer data.	1. Writing 2. Reading	1. See Figure 7-1 for wave- form. 2. OV	Does not read.	
A12TP2	Counter 2 = 8	Indicates 8 bits have been written.	Writing character on tape.	See Fig- ure 7-1 for wave- form.	Does not write.	
A12TP3	Counter 1 = 8	Indicates 8 bits have been read	Reading character on tape.	See Fig- ure 7-2 for wave- form.	Does not read.	
A12TP7	FLAG ENABLE	Enables Flag latch.	Read or write.	ov	Flag is not sent to on-	
A13TP4	WRITE 1	Sends "1" to write electronics.	Writing character on tape.	See Fig- ure 7-1 for wave- form.	Does not write.	
A13TP6		Triggers tape read shift.	Reading character from tape.	See Figure 7-2. for waveform.		
A13TP7	GAP T2	Detects record gap.	Reading record gap.		Does not read or search.	
A13TP8	READ TAPE SHIFT	Increments CNTRI and CNTR2 and shifts REG 1.	Reading characters from tape.	See Figure 7-2 for waveform.	Does not read or search.	
A13TP9	GAP T1	Detects character gap.	Reading characters from tape.	See Figure 7-2 for wave- form	Does not read or search.	

Table A-1. Test Points (4 of 4)

Test Point	Signal Name	Signal Function	Conditions Set For Signal Description	Signal Description	Malfunction Sympton	Troubleshooting
A13TP10	TAPE CLOCK	Clocks write sequence.	Writing characters on tape	See Fig- ure 7-1 for wave- form.	Does not write.	
A14TP2		Output of reproduce amplifier	Reading character.	See Fig- ure 7-2 for wave- form.	Does not read.	
A14TP4		Input to peak detector.	Reading character.		Does not read.	
A14TP6		Input to bi-polar flip-flop.	Reading character.	See Fig- ure 7-2 for wave- form.	Does not read.	
A15TP2	WRITE HEAD 3	Write signal.	Writing character.		Transport motion and write mode indicated, but no character written.	
A15TP3	WRITE HEAD 3	Write signal.	Writing character.			
A15TP4	WRITE HEAD 3	Write signal.	Writing character.	OV.		
A15TP5	READ DATA 3	Read 3 preamplifier output.	Reading character.	See A15TP10		·
A15TP6	WRITE HEAD 2	Write signal.	Writing character.	OV.		
A15TP7	READ	Read 2 preamplifier output.	Reading character	See A15TP10		
A15TP8	WRITE HEAD 1	Write signal.	Writing character.	OV.		
A15TP9	READ DATA 1	Read 1 preamplifier output.	Reading Character.	See A15TP10		
A15TP10	MPX DATA	Selected read preamplifier.	Reading character.	See Fig- ure 7-2 for wave- form.	Cannot read.	
A15TP11	WRITE HEAD 3	Write signal to Head 3.	Writing character.	See Fig- ure 7-1 for wave- form.	Transport motion and write mode indicated, but no character written.	
A15TP12	WRITE HEAD 3	Write signal to Head 3.	Writing character.	See A15TP11		

APPENDIX B RESTORING THE PROTECTED BINARY CASSETTE LOADER

To load the 85001A Protected Binary Cassette Loader (PBCL) into the protected area of memory:

1. Load the following instructions through the switch register starting at address 22_8 :

(00)	004050		
(22)	064050	(40)	1037cc
(23)	014035	(41)	1023cc
(24)	001727	(42)	024041
(25)	070052	(43)	1025cc
(26)	014035	(44)	010047
(27)	030052	(45)	124035
		(46)	004400*
(30)	170001	(47)	000377
(31)	006004		
(32)	054051	(50)	0x7700
(33)	102077	(51)	mm0000
(34)	024023		
(35)	000000		
(36)	060046		
(37)	1026cc		

*Change this number if you want to change the deck from which the PBCL will be read into core. Refer to Appendix C.

cc = I/O channel for the 85001A

x = 1 for 8K memory 2 for 12 K memory 3 for 16 K memory 5 for 24K memory 7 for 32K memory mm = 02 for 8 K memory 03 for 12K memory 04 for 16 K memory

- 2. LOAD ADDRESS 228.
- 3. Put the Bootloader Cassette into Deck 1 and position to the proper file (if necessary).
- 4. ENABLE the LOADER.
- 5. Press PRESET and then press RUN.
- 6. The computer should halt with a 102077₈ in the T-register. PBCL is now in protected core.

Table B-1. Contents of PBCL

	0	1	2	3	4	5	6	7
0x7700	063767	106501	004010	002400	073727	017733	001727	003000
0x7710	073774	017733	073775	070001	037774	027722	017733	050001
0x7720	017742	102011	063775	043770	002021	102055	017733	000000
0x7730	044000	037775	027714	000000	017742	001727	073776	017742
0x7740	033776	127733	000000	063773	1026cc	1037cc	1023cc	027746
0x7750	1025cc	002020	102013	001222	002021	027761	1067cc	067771
0x7760	024001	001722	002020	027705	1025cc	013772	127742	173775
0x7770	1n0100	102077	000377	004400*	000000	000000	000000	000000

x = 1 for 8K 2 for 12K 3 for 16K 5 for 24K 7 for 32 K

cc = I/O channel for the 85001A Cassette Input/Output Unit

n = 6 for 8K 5 for 12K 4 for 16K 2 for 24K 0 for 32K

*Modification of this instruction will result in altering the deck number from which the PBCL loads

005000 PBCL loads from Deck 2. 005400 PBCL loads from Deck 3.

APPENDIX C CHANGING INPUT DECKS

INPUTTING THE BOOTLOADER CASSETTE FROM ANOTHER DECK

Use the following procedure to load PBCL from another deck:

- 1. Perform the procedure in Appendix B, but change the instruction in address 46 (octal) from the usual 004400 for Deck 1 to 005000 for Deck 2 or 005400 for Deck 3.
- 2. Load the PBCL through the selected deck.

LOADING ABSOLUTE TAPES FROM ANOTHER DECK

Use the following procedure to load absolute tapes from another deck:

- 1. ENABLE the LOADER switch.
- 2. Enter the appropriate "word" from Table C-1; select the "word" by core size of the computer and the number of the desired input deck. Load the "word" into core at the address shown (depending on the computer's core size).

Core Size	Address	To Deck 1	load from Deck 2	Deck 3
8K	017773	004400	005000	005400
12K	027773	same	same	same
16K	037773	same	same	same
24K	057773	same	same	same
32K	077773	same	same	same

Table C-1. Changing Input Decks

3. PROTECT the LOADER

APPENDIX D LOADING SYSTEM TAPES

A system tape is structured as follows:

System Loader	EXEC	System Program	System Program	$\overline{}$
File 1	File 2	File 3	File 4	etc.

The system tape must have the System Loader in the first file and the EXEC in the second file.

Use the following procedure to load the EXEC if the System Loader is not in core; if the System Loader is in core, skip to step 7.

- 1. Make sure all I/O peripherals are on.
- 2. Press HALT on the computer.
- 3. Insert the system tape into Deck 1 and ready the deck. Press ON LINE on the 85001A.
- 4. LOAD ADDRESS 0x7700₈. ENABLE the LOADER.

- 5. Press PRESET and then press RUN. When the computer HALTs, the System Loader is in core and ready to run (it will halt with 102077 (octal) in the T-Register).
- 6. PROTECT the LOADER.
- 7. LOAD ADDRESS $0x7500_8$ (x must be the same as x in step 4).
- 8. Press PRESET and then press RUN.

The System Loader will rewind Deck 1 to File 1, and then skip to File 2. It will then load and execute File 2. The print-out device will then print out EXEC >> and wait for a command (see Appendix F).

The EXEC may be restarted by loading address 100 (octal) and pressing RUN.

APPENDIX E LOADING ABSOLUTE PROGRAMS WITHOUT THE EXEC

Use the following procedure to load an absolute program without the EXEC:

- 1. Insert the cassette into Deck 1. Press the loader down. The READY lamp above the deck will illuminate.
- 2. Select a file. If the program desired is stored in File 1, go to step 3. To select any other file, skip the preceding files by pressing OFF LINE and READ together (once for each file to be skipped). Both READ and HALT lamps will illuminate while skipping over the file, and just the HALT lamp will stay lit after each file is skipped.
- 3. Press ON LINE.
- 4. LOAD ADDRESS 0x7700₈. ENABLE the LOADER.

- 5. Press PRESET and then press RUN. When the computer HALTs, the program is in core (it will halt with 102077 (octal) in the T-Register).
- PROTECT the LOADER.
- 7. To start running the program, LOAD ADDRESS the computer to the starting address of the program, press PRESET and then press RUN.

Table E-1. Error Halts Loading Absolute Tapes

Halt	Explanation
102011	Check sum error; check the tape for lint, dust, or other particles. Detected by computer.
102013	Tape error; check the tape for creases or ragged edges. Detected by 85001 A.
102055	Address error; check to be sure you used the proper tape. Detected by computer.

APPENDIX F USING THE EXEC

The 85001A Executive (EXEC) provides operator control of the Cassette Operating System (COS). The hardware side of the COS consists of the computer and the 85001A Cassette Input/Output Unit. The EXEC is useful for troubleshooting because of its 85001A control capability. For example, the EXEC can be used to write ASCII characters on tape and then the characters can be read back to verify READ/WRITE operation. The EXEC may also be used to SEARCH, write FILE MARKS, etc.

Refer to Appendix D to load the EXEC into core. The EXEC provides commands to allow the operator to exercise the Cassette Operating System. Table F-1 describes the EXEC commands.

Table F-1. EXEC Commands

LIST F FROM A	Lists ASCII characters from Deck A File F onto the print- out device; list stops at an End-of-File (EOF). Lift switch 0 on the computer's switch register to bail-out of the list- ing. If deck is not specified, the EXEC reads from Deck 2. If file is not specified, the EXEC reads from the next file on the specified deck.
DUMP F FROM A	Dumps binary data from Deck A File F onto the print-out device in octal format; dump stops at an End-of-File (EOF). Lift switch on the computer's switch register to bail-out of the listing.
	If deck is not specified, the EXEC reads from Deck 2.
	If file is not specified, the EXEC reads from the next file on the specified deck.
POS F ON A	Positions the tape up to the beginning of File F on Deck A. If deck is not specified, the EXEC will position File F on Deck 2.
WRITE F ON A	Writes ASCII characters from the keyboard onto Deck A File F. After the WRITE command is given, type in the line to be inputted to the cassette; follow the line by typing a carriage return (CR).
	Type Control—C (C^{C}) followed by a carriage return (CR) to bring the program back to EXEC>>.
	The EXEC will remind you to write an End-of-File (EOF). See WEOF.
WEOF ON A	Writes and End-of-File (EOF) mark on the current file in Deck A.
	See discussion of WEOF at the end of this table.
	

Table F-1. EXEC Commands (cont'd)

FILE F ON A

Files a portion of the computer's core memory onto File F of Deck A. The deck must be specified. If the file is not specified, the EXEC will file on the next file on the specified deck.

The data filed is in absolute format.

After accepting the FILE command, the EXEC will ask:

FIRST CORE LOC?

Answer with the starting address of the portion of core to be filed. Answer in octal.

If the number typed was an invalid number, the EXEC will respond with:

INVALID COMMAND

If answer was valid, the EXEC then asks for the octal address of the last location to be filed:

LAST CORE LOC?

If answer is valid, the EXEC files the portion of core selected. The EXEC then reminds you to write an End-of-File (EOF) mark by printing out:

WEOF? EXEC

If the answer to the LAST CORE LOC? was greater than the answer to the FIRST CORE LOC? question, the EXEC will print out:

FIRST > LAST

and then will ask for the first core location again.

LOAD F FROM A

Loads File F on Deck A into core and begins executing the program contained in the file.

The EXEC uses the System Loader to load the program into core memory. The System Loader assumes that the first record on the file to be loaded is the starting address of the program. The EXEC transfers program control to that starting address after loading.

To return to the EXEC>> question, the EXEC must be reloaded with the System Loader, unless the program just loaded has some feature for returning to the EXEC. All BCS-processed programs return to EXEC; to add the return feature to absolute programs, use the following coding:

JMP SYSLD, I

SYSLD OCT x7500

X = 1 for 8K 2 for 12K 3 for 16K

COPY N FROM A

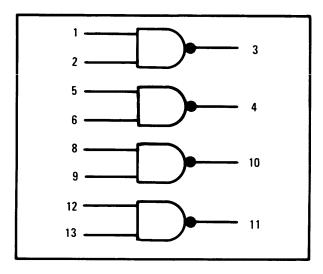
Copies N files from Deck A onto Deck 3. Deck A may be either 1 or 2 (but NOT 3); copies will always be written on Deck 3.

Use a POS command to set the tape in position. Command COPY copies N number of files beginning with the current file on the specified deck.

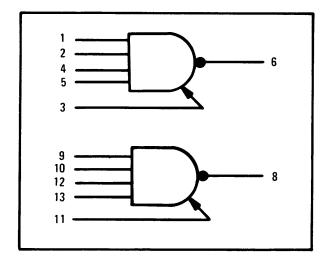
Table F-1. EXEC Commands (cont'd)

COPY N FROM A	COPY FROM A or COPY O FROM A causes the EXEC to copy only one file; the EXEC will not output an End-of-File (EOF) mark onto Deck 3 after the file has been copied, so COPY may be used to merge two files.
COMP N ON A	Compares N files on Deck A with N files on Deck 3. Use COMP to verify tapes after they have been copied.
SKIP N ON A	Skips N files on Deck A. If the deck is not specified, the EXEC will skip N files on Deck 2. The EXEC will return to the EXEC>> question if you command SKIP ON A or SKIP O on A.
EXEC	Loads the EXEC from File 2 of Deck 1 into core memory and then executes it. The EXEC responds to the command with EXEC>>. Answer with a command.
CLEAR	In a CRT-based system, CLEAR clears the screen and responds with EXEC>>. In a non-CRT-based system, CLEAR simply produces the EXEC>> question.
SYST	Lists the names of the programs on the current EXEC system tape. May be used to prepare a new system tape.
WEOF	Writes an End-of-File (EOF) mark after anything just written or filed. The EXEC does not automatically write the EOF mark because there may be times when it is desired to write or file data in several sections. For example, you may wish to write A and then go elsewhere to pick up B, and then file B behind A before writing the EOF mark.

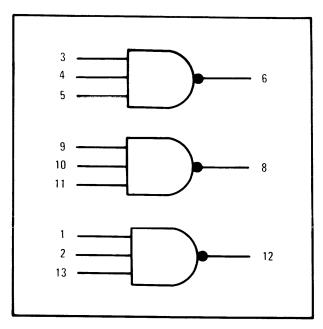
APPENDIX G IC BASE PINOUT DIAGRAMS



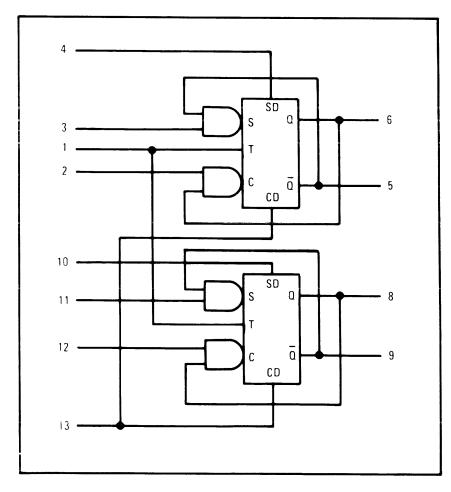
MC858P HP 1820-0256



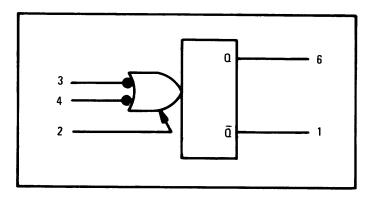
MC830P HP 1820-0086



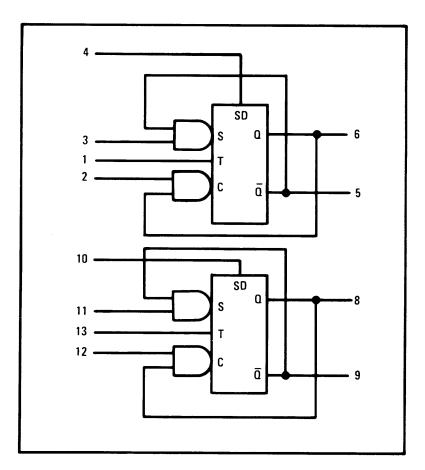
MC862P HP 1820-0310



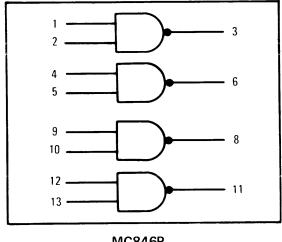
MC852P HP 1820-0258



MC851P HP 1820-0088



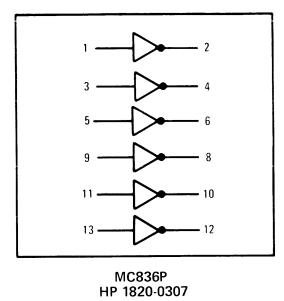
MC853P HP 1820-0122

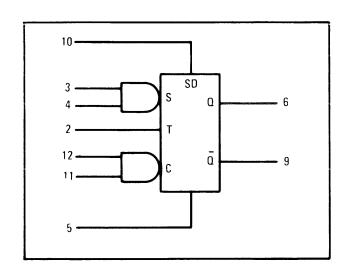


9 10 - 11 12 13

MC846P HP 1820-0094

MC833P HP 1820-0346





MC845P HP 1820-0308

APPENDIX H 12849A INTERFACE CARD

The 12849A acts as an interface between the computer and the Cassette Input/Output Unit. The following modifications are made to the 12849A:

W1 to A is connected
W2 to C is connected
W2 to B is removed
W2 to B is removed
W3 to B is connected
W4 to B is connected
W5 through W8 are removed
W9 to A is connected.

The only difference between the presently used 12849A and the formerly used 12566A is a trace between MC85 Pin 1 and the I/O device connector Pin 21.

The cable between the 12849A Interface Card and the 85001A Cassette Input/Output Unit is HP Part No. 85001-60001. The wiring of this cable is shown in Table H-1.

Conn. A Conn. B Conn.A Conn. B Remarks Remarks Pin Pin Pin Pin Α Α BLK-NDATØ-I М GRA-ODATO-I В В BRN-NDAT1-I N 2 WHT/BLK-ODAT1—I C C RED-NDAT2-I Ρ WHT/BRN-ODAT2-I D D ORN-NDAT3-I R 4 WHT/RED-ODAT3-I Ε Ε YEL-NDAT4-I 5 S WHT/ORN-ODAT4-I F F GRN-NDAT5-I T WHT/YEL-ODAT5-I 6 Н Н BLU-NDAT6-I U 7 WHT/GRN-ODAT6-I J J VIO-NDAT7-I 8 ٧ WHT/BLU-ODAT7—I K *WHT/BLK/VIO-DKSOC-I m 9 WHT/VIO-DRDYS-I У L *WHT/BLK/GRA-DKS1C-I 10.23 n *WHT/RED/ORN-FLAGS--I Z M р *WHT/BRN/RED-WRITC-I 11 AA WHT/GRA-WRITS-I N *WHT/BRN/ORN-READC-I 12 BB WHT/BLK/BRN-READS-I P 13 *WHT/BRN/YEL-HALTC-I CC WHT/BLK/RED-L/OXS-I S R *WHT/BRN/GRN-RWNDC-I 14 DD WHT/BLK/ORN-FILMKS-I t S *WHT/BRN/BLU-FLMKC-I 15 EE WHT/BLK/YEL-WLKOS-I u Т *WHT/BRN/VIO-SRCHC-I FF WHT/BLK/GRN-ERROS-I 16 Z, 22 K,W, k *WHT/BRN/GRA-NDATT-I 19,21 f WHT-INTLZ-I ODATT-I 24.BB x, L *Use one white wire CMDT-I X,Y from pairs for each Z, a of these if desired. GRND j, w НН

Table H-1. Cable Wiring

APPENDIX I CLEANING THE TAPE PATH

HEAD AND BUFFER SPRING

- 1. Lower the Loader Assembly.
- 2. Wet a cotton swab with Isopropyl Alcohol or Freon.
- 3. Insert the cotton swab into the loader opening and, using the EOT/BOT lamp as illumination, wipe off the Read/Write head (located to the rear and to the right of the lamp). Be careful not to bump the lamp.
- 4. Wipe off the Buffer Spring Assembly (the shiny metal object to the right and just inside the loader).
- 5. Wipe off the residue lying about in the Loader Assembly.

PINCH ROLLER

- 1. Remove the screws securing the top cover.
- 2. Remove top cover, and wet a cotton swab with water. Remove excess water.
- 3. Place the desired deck in OFF-LINE READ while holding the switch in the center of the Tape Transport Module clear plastic lid depressed.
- 4. Place the wetted cotton swab behind the rotating pinch roller.
- 5. Release the cassette in place switch and wipe off the capstan.

CAUTION: DO NOT ALLOW THE COTTON SWAB TO BE PULLED INTO THE CAPSTAN.

